Air-Driven, High Pressure Liquid Pump

Series ASL10-02

Single-Acting, Dual Piston Air Drive

Technical Data: Liquid Side Specifications

- Service: Oil, Water or Water/Oil mixture and other fluids depending on material compatibilty
- Maximum Outlet Pressure: 3,200 psi (221 bar)
- Air to Liquid Pressure Ratio: 1:22
- Isolation Chamber (prevents process contamination of air section): Optional
- Volume Displacement Per Stroke: 5.22 in³ (85.5 cm³)
- Inlet Connection: 1" FNPT
- Outlet Connection: 1/2" FNPT

(Contact Autoclave Engineers for Additional Options)

Technical Data: Air Side Specifications

- Air Drive Pressure Range: 15-150 psi (1-10 bar) *See note1
- Nominal air pressure required for 3,200 psi (221 bar) output pressure is 145 psi (10 bar)
- Inlet Port: 1/2" FNPT
- Pilot Port: 1/8" FNPT (unregulated air)
- Exhaust Port (muffler removed): 1/2" FNPT
- Air Consumption @ 90 psi: 61 SCFM
- · Prelubricated at Factory

General Specifications

- Maximum Operating Temperature: 0-140° F (-18° to 60° C)
- Net Weight without Isolation Chamber: 49 lbs. (22.2 kg)
- Net Weight with Isolation Chamber: 61 lbs. (27.1 kg)
- Pressure Head: 15-5 PH Stainless Steel
- Stainless steel plunger utilizing a proprietary multi-layer carbon based coating with diamond like carbon exterior layer -3 times the hardness of stellite with a coefficient of friction equal to/less than PTFE
- Check Valve Glands: 316 Stainless Steel
- Liquid Seal: See Ordering Guide for Options
- Air Drive Seals: Buna N

Notes:

- 1. Maximum air drive pressure is limited by maximum output pressure.
- 2. Alternative materials for wetted parts and seals are available, please contact Autoclave Engineers for additional information.



Fluid Components
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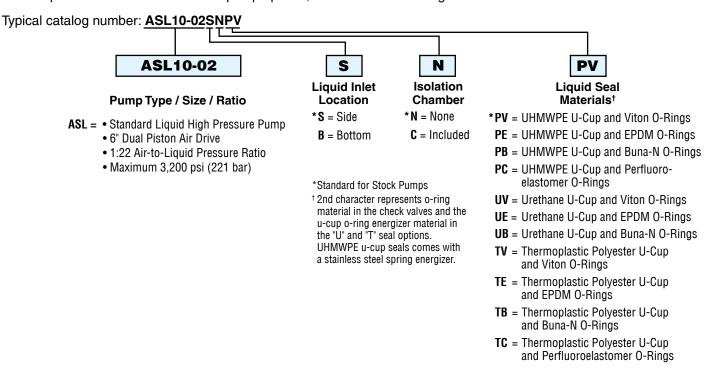


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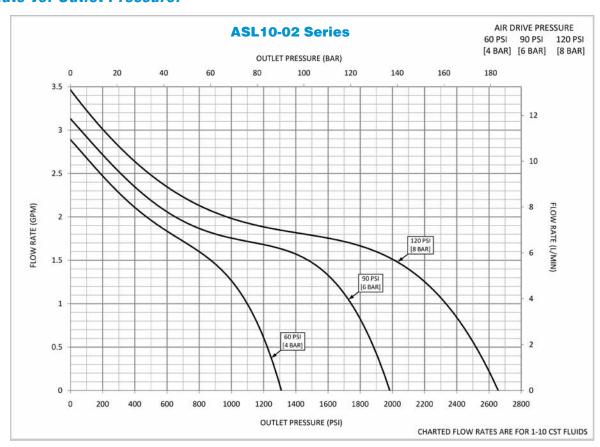
Bottom Inlet Shown

Ordering Guide:

For complete information on available pump options, contact Autoclave Engineers.

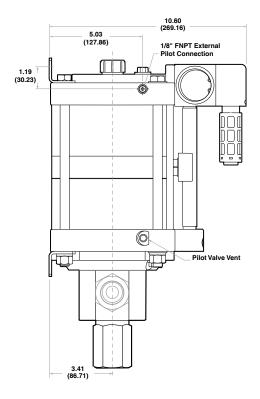


Flow Rate vs. Outlet Pressure:

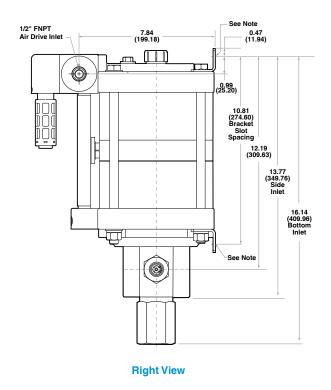


Actual flow rates will vary depending on air flow capacity, downstream flow restrictions, and fluid type.

Dimensional Data:

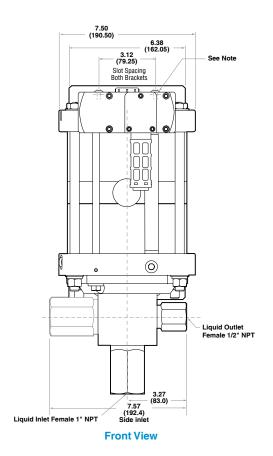


Left View



Note:

Each Mounting Bracket includes (2) x 13/32" (10.32) Slots for 3/8" Bolts. Bottom Inlet Pump Head and Side Inlet Pump Head are mutually exclusive. All dimensions are for reference only and are subject to change without notice. Primary Dimensions: Inches Secondary Dimensions: (Millimeters)



16.14 (409.96)

17.72 (450.09)
Side Inlet

1/8"
Final Port

Isolation Chamber

Right View with Optional Isolation Chamber

Accessories Available:

- · Air Control Packages
- · Pneumatic Pilot switches and Solenoid Valves
- · Stroke Counter
- · Relief Valve / Safety Heads
- Complete line of High Pressure Components Valves, Fittings & Tubing
- · Spare Parts
- Service





For complete information on available high pressure accessories, please contact Autoclave Engineers.

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