Air-Driven, High Flow, High Pressure Liquid Pump

Series ASL25-01

Single-Acting, Single Piston Air Drive

Technical Data: Liquid Side Specifications

- Service: Oil, Water or Water/Oil mixture and other fluids depending on material compatibility
- Maximum Outlet Pressure: 4,000 psi (276 bar)
- Air to Liquid Pressure Ratio: 1:28
- Isolation Chamber (prevents process contamination of air section): Optional
- Volume Displacement Per Stroke: 2.10 in³ (34.4 cm³)
- Inlet Connection: 1/2" FNPT
- Outlet Connection: 1/2" FNPT Female NPT (Contact Autoclave Engineers for Additional Options)

Technical Data: Air Side Specifications

- Air Drive Pressure Range: 15-150 psi (1-10 bar) *See note1
- Nominal air pressure required for 4,000 psi (276 bar) output pressure is 143 psi (9.9 bar)
- Inlet Port: 1/2" FNPT
- Pilot Port: 1/8" FNPT (unregulated air)
- Exhaust Port (muffler removed): 1/2" FNPT
- Max Air Consumption @ 90 psi: 69 SCFM
- · Prelubricated at Factory

General Specifications

- Maximum Operating Temperature: 0-140° F (-18° to 60° C)
- Net Weight without Isolation Chamber: 38 lbs. (17.2 kg)
- Net Weight with Isolation Chamber: 50 lbs. (22.7 kg)
- Pressure Head: 15-5 PH Stainless Steel
- Stainless steel plunger utilizing a proprietary multi-layer carbon based coating with diamond like carbon exterior layer -3 times the hardness of stellite with a coefficient of friction equal to/less than PTFE
- Check Valve Glands: 316 Stainless Steel
- Liquid Seal: See Ordering Guide for Options
- Air Drive Seals: Buna N

Notes:

- 1. Maximum air drive pressure is limited by maximum output pressure.
- 2. Alternative materials for wetted parts and seals are available, please contact Autoclave Engineers for additional information.



Fluid Components
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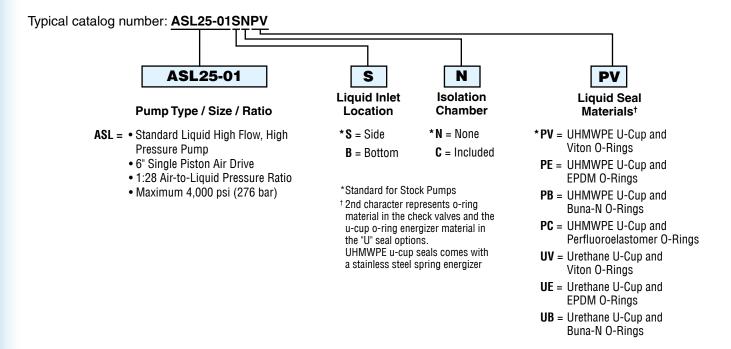


Single-Acting, Single Piston Air Drive Pump

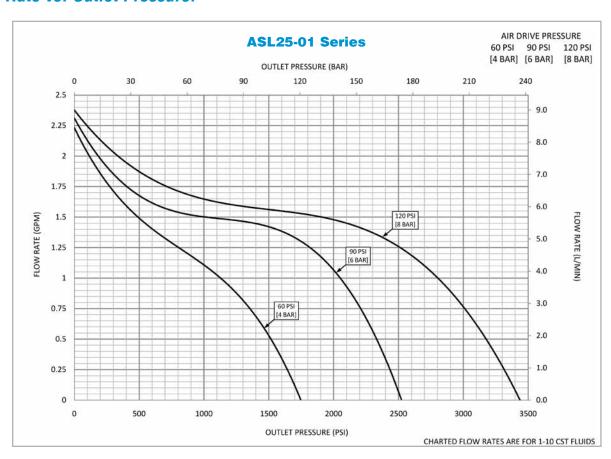
Bottom Inlet Shown

Ordering Guide:

For complete information on available pump options, contact Autoclave Engineers.

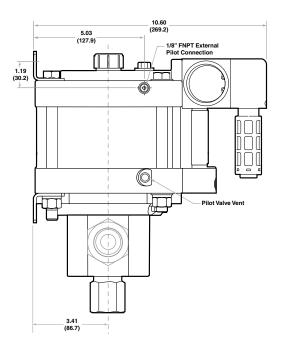


Flow Rate vs. Outlet Pressure:

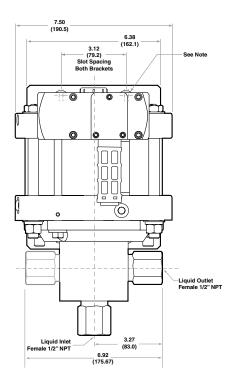


Actual flow rates will vary depending on air flow capacity, downstream flow restrictions, and fluid type.

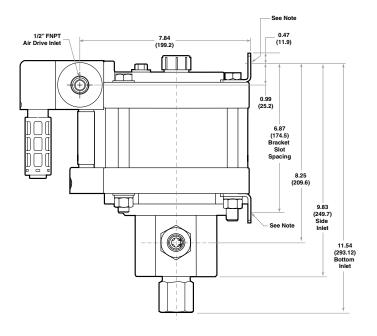
Dimensional Data:



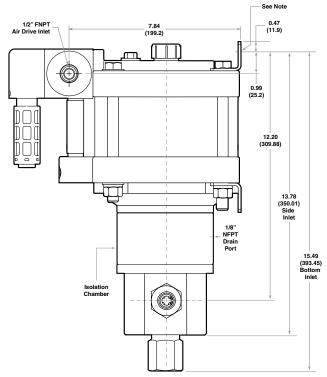
Left View



Front View



Right View



Right View with Optional Isolation Chamber

Note:

Each Mounting Bracket includes (2) x 13/32" (10.32) Slots for 3/8" Bolts. Bottom Inlet Pump Head and Side Inlet Pump Head are mutually exclusive. All dimensions are for reference only and are subject to change without notice. Primary Dimensions: Inches Secondary Dimensions: (Millimeters)

Accessories Available:

- · Air Control Packages
- · Pneumatic Pilot switches and Solenoid Valves
- · Stroke Counter
- · Relief Valve / Safety Heads
- Complete line of High Pressure Components Valves, Fittings & Tubing
- · Spare Parts
- Service





For complete information on available high pressure accessories, please contact Autoclave Engineers.

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