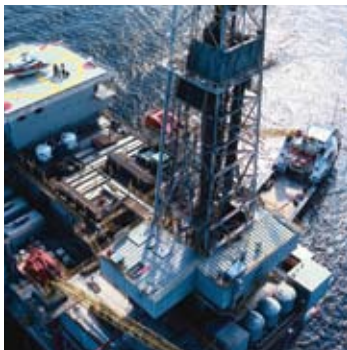




aerospace  
climate control  
electromechanical  
**filtration**  
fluid & gas handling  
**hydraulics**  
pneumatics  
process control  
sealing & shielding



# Industrial Hydraulics

Innovative Products and System Solutions



ENGINEERING YOUR SUCCESS.

# Table of Contents

## Introduction

|                                      |   |
|--------------------------------------|---|
| Parker Hannifin Corporation .....    | 1 |
| Customer-Driven Solutions.....       | 2 |
| Parker's Value Proposition .....     | 3 |
| Industrial Hydraulic Components..... | 6 |

## Products

|                           |   |
|---------------------------|---|
| <b>Accumulators</b> ..... | 8 |
|---------------------------|---|

|                                 |    |
|---------------------------------|----|
| <b>Compact Hydraulics</b> ..... | 10 |
|---------------------------------|----|

|                        |    |
|------------------------|----|
| <b>Cylinders</b> ..... | 12 |
|------------------------|----|

|                         |    |
|-------------------------|----|
| <b>Filtration</b> ..... | 14 |
|-------------------------|----|

|                             |    |
|-----------------------------|----|
| <b>Fluid Analysis</b> ..... | 16 |
|-----------------------------|----|

## Fluid Connectors

|                      |    |
|----------------------|----|
| Brass Products ..... | 17 |
|----------------------|----|

|                             |    |
|-----------------------------|----|
| Thermoplastic Products..... | 18 |
|-----------------------------|----|

|                     |    |
|---------------------|----|
| Tube Fittings ..... | 19 |
|---------------------|----|

|                       |    |
|-----------------------|----|
| Quick Couplings ..... | 20 |
|-----------------------|----|

|                            |    |
|----------------------------|----|
| Rubber Hose Products ..... | 21 |
|----------------------------|----|

## Motors

|                                  |    |
|----------------------------------|----|
| Calzoni Radial Piston LSHT ..... | 22 |
|----------------------------------|----|

|                             |    |
|-----------------------------|----|
| Low Speed High Torque ..... | 24 |
|-----------------------------|----|

|                               |    |
|-------------------------------|----|
| Fixed Displacement Vane ..... | 27 |
|-------------------------------|----|

|                 |    |
|-----------------|----|
| High Speed..... | 28 |
|-----------------|----|

|                          |    |
|--------------------------|----|
| <b>Power Units</b> ..... | 29 |
|--------------------------|----|

## Pumps

|             |    |
|-------------|----|
| Piston..... | 30 |
|-------------|----|

|             |    |
|-------------|----|
| Hybrid..... | 34 |
|-------------|----|

|                               |    |
|-------------------------------|----|
| Fixed Displacement Vane ..... | 35 |
|-------------------------------|----|

## Pump/Motors

|           |    |
|-----------|----|
| Gear..... | 37 |
|-----------|----|

|                               |    |
|-------------------------------|----|
| <b>Rotary Actuators</b> ..... | 40 |
|-------------------------------|----|

## Valves

|                |    |
|----------------|----|
| Hydraulic..... | 42 |
|----------------|----|

|                        |    |
|------------------------|----|
| Electrohydraulic ..... | 49 |
|------------------------|----|

|                          |    |
|--------------------------|----|
| Threaded Cartridge ..... | 52 |
|--------------------------|----|

|                                     |    |
|-------------------------------------|----|
| Integrated Hydraulic Circuits ..... | 55 |
|-------------------------------------|----|

## Information

|                               |    |
|-------------------------------|----|
| <b>Action Directory</b> ..... | 56 |
|-------------------------------|----|

|                         |    |
|-------------------------|----|
| <b>CD Catalog</b> ..... | 57 |
|-------------------------|----|

# Parker Hannifin Corporation

## ENGINEERING YOUR SUCCESS.



### The Parker Brand Promise

*Parker is the global leader in motion and control technologies, partnering with its customers to increase their productivity and profitability.*

aerospace  
climate control  
electromechanical  
filtration  
fluid & gas handling  
hydraulics  
pneumatics  
process control  
sealing & shielding

A global Fortune 300 company with customers in 43 countries, Parker Hannifin is the world's leading supplier of hydraulic, pneumatic, and electromechanical systems and components. Customers rely on Parker for engineering excellence, world-class manufacturing and outstanding customer service to provide comprehensive application solutions that are second to none.

- More than \$10.7 billion in sales
- 287 plants worldwide
- 12,000 distributors
- 427,000 customers
- Serving 1,200 distinct markets
- Listed as PH on the NYSE

Let Parker become part of your design team. Whether you need to develop new products, redesign existing applications, or design completely new systems, Parker offers unparalleled engineering expertise.

As the leader in the motion and control industry, Parker strives to be our customers' trusted partner. These relationships are cultivated by listening closely to our customers and repeatedly providing them with value measured in real dollars: saved time, reduced waste, gained efficiency, expanded output and increased profitability.



# Customer-Driven Solutions

## Industrial markets served:

- Amusement Rides & Simulators
- Bailers & Compactors
- Hydraulic Presses
- Industrial Machinery
- In-Plant Automotive
- Machine Tool
- Marine
- Medical Equipment
- Oil and Gas
- Paper
- Plastics & Rubber
- Power Generation
- Testing Machines

## Customer-Driven Solutions

Parker Hydraulics is in the “solutions business”, offering our customers the widest array of solutions and services available. Customers can be assured that no one knows industrial hydraulics like Parker’s staff of highly qualified application and design engineers, innovation teams, and our systems-solutions specialists. Our customers can reduce their number of vendors without compromising product integrity. And buying from a single source saves both time and money while allowing easier ordering and faster deliveries.

## Hydraulic Products for Every Application

At the heart of every industrial hydraulics solution is Parker’s 75 year reputation for innovation and quality manufacturing. No one is better positioned to meet your needs. Parker maintains more than 200,000 hydraulic model numbers in its inventory, so whether you are designing new applications or retrofitting older ones, we can meet any hydraulic component requirement.



# Parker's Value Proposition



## Parker's Commitment

Parker believes that it takes more than our great products, competitive prices, and on-time delivery to satisfy customer demands. It takes a commitment to provide exceptional value.

For today's customer, an outstanding total experience is the benchmark by which many suppliers are evaluated. Parker delivers tangible and measurable benefits that are designed to reduce your total cost while increasing performance and productivity, eliminating your frustrations, and improving your profitability.

At Parker, value is not a commodity. Instead, it is the result of personal interaction and resources. Our value-added services include:

- Machine Analysis and Troubleshooting
- Design-Engineering Support
- System Design
- Components Selection
- New Product Development
- Custom-Component Manufacturing
- Assemblies and Kits
- Sub-Systems
- Global Support and Service
- Training



# Parker's Value Proposition



## Support and Service

When it comes to hydraulics, Parker's worldwide network of field-sales engineers walk the walk and talk the talk. The best trained in the business, our field-sales engineers can be your single point of contact for any hydraulic requirement, including rapid problem solving. All are degreed engineers who are dedicated to long-term relationships. And whether they are crawling inside your machine during business hours, or working weekends, Parker engineers are there when you need them!



Parker's ultimate competitive advantage in serving customers has been built with a global network of 12,000 distributors that can provide Parker products and services nearly anywhere, anytime.

## Hydraulic Technology Centers

At the core of Parker's hydraulic distribution is a select group of Hydraulic Technology Centers. HTC's are Parker distributors who offer a one-stop shop for a wide range of products, engineering services, computer-aided design, fabrication, and assembly. HTC's can assist with equipment design, prototyping, and the integration of electronic or pneumatic components with hydraulic systems.

Parker's HTC's are chosen because of their commitment to providing exceptional customer service and complete hydraulic systems and solutions. HTC's carry local inventory of Parker products, ensuring customers fast delivery and reduced downtime.

Locate your nearest Parker HTC by calling 800-CPARKER or via our web site at [www.parker.com/distloc](http://www.parker.com/distloc).



# Parker's Value Proposition



## Training Excellence

Parker's technical training for hydraulic, pneumatic, and electromechanical technology is the best in the world. We offer complete and comprehensive texts, web-based training, and hands-on classes for employees, distributors, and customers. Classes are held at your facilities or at Parker.

Hundreds of North American colleges and universities use Parker textbooks in motion and

control courses. In addition to texts, Parker provides these institutions instructor guides, computer-based training discs, digital overheads on CD, final exams, drafting and simulation software, lab manuals, and trainer stands.

Find out more about Parker training by visiting: [www.parker.com/training](http://www.parker.com/training), or call 216-896-2495.



## A Click Away

This product range presentation features Parker's new "ZIP" URLs. Simply type in the short URL located above the product photo and you will go directly to that product on Parker's Web site.

Additionally, the accompanying CD contains a full line of catalogs for

individual products that can be searched in Adobe Acrobat. Obtain the relevant catalog information quickly by typing the product code printed next to the CD icon in the brochure into Acrobat's search field.

***Parker is your partner when it comes to increased productivity and profitability. No matter what your needs, Parker is your single source provider of all your hydraulic motion and control solutions. Parker - Engineering your Success.***

**Cylinders**

**3L Series**

- Medium duty service with industrial tie rod construction
- Nominal pressure 70 Bar (1000 PSI) dependent on bore size
- Standard bore sizes 1" - 8"
- Case hardened, chrome plated piston rod diameters 1/4" - 5/16"
- Strokes available in any practical length
- 15 standard mounting styles
- Exclusive Jewel Gland with TS2050 Rod Seal
- Rod ends: 4 standard choices, specials to order

[www.parker.com/zip](http://www.parker.com/zip)

**2H Series**



# Industrial Hydraulic Components

**Parker offers one of the world's most extensive hydraulic product lines. From pumps and valves to motors and motion controllers, all of our products share a common heritage of advanced technology for your applications. They incorporate electronic control for precise motion, innovative new designs to reduce size, and a greater choice of functions than ever before. Parker hydraulic components and systems are designed to deliver precise and reliable control.**

## **Accumulators**

Parker is the industry's most complete source for hydraulic accumulators and related products. We offer a complete range of piston, bladder and diaphragm type accumulators, as well as gas bottles, KleenVent reservoir isolators and other accessories. These reliable components improve hydraulic system efficiency by maintaining pressure, supplementing pump flow and absorbing system shocks.

## **Cylinders**

Parker is the leading manufacturer of hydraulic cylinders for industrial equipment applications. From tie rod type to welded and telescoping designs manufactured by our Custom Cylinder Operation, Parker has the cylinder size and mounting configuration for the most demanding applications. We offer a variety of feedback options including the WaveScale Linear Displacement Transducer for accurate control of cylinder position. Regional cylinder manufacturing plants provide local support to ensure personalized customer service and timely cylinder delivery.





# Industrial Hydraulic Components

## Filtration

Filtration products designed by Parker maximize the reliability of your hydraulic systems and components with positive protection against fluid contaminants. Our comprehensive line of pressure and return line filters enhances machine life, reduces maintenance and lowers costs. High, medium and low pressure filters are offered, as well as portable filter carts and replacement elements.

## Fluid Connectors

Parker has a complete line of fluid connector products and services for hydraulics, pneumatics and fluid systems. Products range from high-quality, state-of-the-art fittings, valves, and quick couplings, to pressure hose that is available in a wide range of core-tube materials, reinforcement designs and outer covers. Our global distribution network and strategically located service centers ensure that you can get the products you need when and where you need them.

## Cartridge Valves and Manifolds

Parker offers the broadest line of threaded cartridge valves including: flow, pressure, directional, proportional, load/motor controls and check/shuttle valves. Additionally, Parker has design and application expertise to provide integrated hydraulic circuits (hydraulic manifold blocks) to meet any application.

## Motors

Our full line of high and low speed motors provides power up to 15,000 in-lbs of torque. A complete range of sizes is offered in gear, gerotor and piston style operating configurations. Fixed and variable displacement motors are available. Parker hydraulic motors deliver excellent performance with high efficiency, true wear compensation and longer service life.

## Power Units

Parker offers the most complete line of standard, pre-engineered, cataloged hydraulic power units in the industry. We offer everything from 28 cubic inch to 80 gallon reservoir sizes.

All Parker power units are backed by complete engineering support including control documentation on the shop floor. Additionally, most Parker cataloged power units are delivered in five working days.

## Pumps

Parker's broad line of energy-efficient hydraulic pumps includes fixed or variable displacement models in piston, vane and gear pumps. Designed to handle a wide range of applications, Parker pumps are available with a full complement of electronic and computer controls. Like all Parker products, these pumps are manufactured with the finest materials under strict quality control.

The result is a pump that delivers high efficiency and low maintenance under the toughest operating conditions.

## Rotary Actuators

Parker is an industry leader in the design and manufacture of hydraulic rack and pinion and vane style rotary actuators with torque output to 63 million in-lbs. In conjunction with a standard offering of rotary actuators, we work with customers on designs to meet specific application requirements. Rotary actuators provide smooth motion to perform a variety of actions, including upending, turning, rolling over, tilting, indexing, transferring, mixing, valve operating, tensioning and clamping.

## Valves and Controls

We make hydraulic valves for virtually every industrial equipment application, from simple on/off functions to precise motion control. These include control and bankable control valves, motion controllers, pressure control valves, servo valves, and manifold mounted directional and proportional valves.

# Accumulators

## Piston Accumulators



- Over 50 standard capacities from 5 cu. in. (.075 liters) to 50 gallons (189 liters)
- 2", 3", 4", 6", 7", 8", 9" and 12" nominal bore sizes
- 207, 276 and 350 Bar (3000, 4000 and 5000 PSI) operating pressures

[www.parker.com/hyd/pistonaccum](http://www.parker.com/hyd/pistonaccum)

- Patented five-bladed V-O-ring piston seals in five standard seal compounds
- Accumulator and gas bottle configurations
- ASME, CE and other certifications available

## ACP Series Non-Repairable Piston Accumulators



- Piston design
- 1½", 2", 3" and 4" bore sizes (40, 50, 80, 100 mm)
- Standard capacities from 5 cu. in. (.075 liters) to 488 cu. in. (8 liters)
- 276 Bar (4000 PSI) operating pressure

[www.parker.com/hyd/acp](http://www.parker.com/hyd/acp)

- Low-cost, non-repairable design
- Multiple port options
- No gas valve option
- Fast delivery

## Greer Bladder Accumulators



- Standard capacities from 10 cu.in. (.16 liters) to 15 gallons (56 liters)
- Maximum operating pressures up to 455 Bar (6600 PSI)
- Bladders manufactured in-house
- Six bladder compounds to suit a variety of fluids and temperatures

[www.parker.com/hyd/bladder](http://www.parker.com/hyd/bladder)

- Bottom and top repairable; medium and high-flow, transfer barriers and gas bottles
- Water/chemical service available
- ASME, CE and other certifications available

## Diaphragm Accumulators



- Standard capacities from 5 cu. in. (.075 liters) to 170 cu. in. (2.8 liters)
- Maximum operating pressures up to 250 Bar (3600 PSI)
- Compact and lightweight

[www.parker.com/hyd/diaphragm](http://www.parker.com/hyd/diaphragm)

- Low-cost, non-repairable design
- Quick responding diaphragms of nitrile or hydrin

# Accumulators

## Inline Pulse-Tone™ Shock Suppressors

[www.parker.com/hyd/pulsetone](http://www.parker.com/hyd/pulsetone)



- Reduces pulsations and shock
- Compact size, inline mounting
- 207 and 345 Bar (3000 and 5000 PSI) models
- NPT, BSPP, SAE and split flange connections
- Stainless steel model for water/chemical service

## KleenVent Hydraulic Reservoir Isolators

[www.parker.com/hyd/kleenvent](http://www.parker.com/hyd/kleenvent)



- Standard capacities from 2.5 gallons (9.5 liters) to 80 gallons (302 liters)
- Four bladder polymers for a wide range of fluids and temperatures
- Choice of steel or fiberglass shells
- Easy to use installation kits available
- Optional pressure/vacuum breaker
- Protects hydraulic system from contamination

## Gas Bottles

[www.parker.com/hyd/gasbottles](http://www.parker.com/hyd/gasbottles)



- Standard capacities from 40 gallons (151 liters) to 150 gallons (567 liters)
- Maximum operating pressures up to 380 Bar (5500 PSI)
- Both threaded and forged end construction
- High strength alloy steel
- Variety of port options

## Accumulator Charging Kit and Mounting Accessories

[www.parker.com/hyd/accumkit](http://www.parker.com/hyd/accumkit)



- Charging and gauging equipment
- Gauge adapters and assemblies
- Unloading valves
- Mounting clamps and base brackets
- U-Bolt mounting hardware
- Accumulator repair tools

# Compact Hydraulics

## Fluid Power Systems

[www.parker.com/hyd/108fps](http://www.parker.com/hyd/108fps) • [www.parker.com/hyd/550fps](http://www.parker.com/hyd/550fps)



108



550

Our compact fluid power systems let you put the power where you need it. They are completely self-contained with motor, pump, reservoir, internal valving, load hold checks and relief valves. They often eliminate the need for other components and plumbing in the system to keep costs down.

The 108 Series models are designed for intermittent service and come in four standard pump sizes. Units are available with single or bi-directional rotation and a choice of several hydraulic circuits.

The 550 Series offers top-quality industrial power in an economical package. The wide range of Parker cartridge and D03 directional control valves available provides great flexibility in offering a hydraulic power unit to match your system requirements.

| Series | Operating Bar (PSI) | Max. Flow LPM (GPM) | Tank (Gallons) | Motor (HP) |
|--------|---------------------|---------------------|----------------|------------|
| 108    | 241 (3500)          | 3 (0.75)            | 28 cu.in.-1.5  | 1/2        |
| 550    | 207 (3000)          | 11 (3)              | 1/2 - 5        | 1/3 - 3    |

## Gear Motors

[www.parker.com/hyd/gearmotor](http://www.parker.com/hyd/gearmotor)



- Concentric center drive
- Bi-directional rotation
- Instantly reversible
- Variety of shaft options
- Flange or face mounting

| Frame size 09   |             |
|---|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 1.48<br>.09 |
| Max continuous pressure (Bar)<br>(PSI)                        | 345<br>5000 |
| Max speed (rpm)   | 25000       |

# Compact Hydraulics

## Piston Pumps

[www.parker.com/hyd/ppumps](http://www.parker.com/hyd/ppumps)



- Designed for open circuit systems
- Fixed displacement
- Clockwise, counter-clockwise, or bi-directional rotation
- Naturally aspirated to 5000 rpm
- Porting on sides or rear
- Operate efficiently on thin (1 cS) fluid
- Operating temperature: -40° to 300°F

| Frame size H  | -156            | -206            | -259            | -311            | -346            | -417            | -519            | -692            | -865            |
|---|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 0.156<br>0.0095 | 0.206<br>0.0126 | 0.259<br>0.0158 | 0.311<br>0.0190 | 0.346<br>0.0211 | 0.417<br>0.0255 | 0.519<br>0.0317 | 0.692<br>0.0422 | 0.865<br>0.0527 |
| Max continuous pressure (Bar)<br>(PSI)                        | 241<br>3500     | 241<br>3500     | 241<br>3500     | 241<br>3500     | 241<br>3500     | 241<br>3500     | 241<br>3500     | 224<br>3250     | 207<br>3000     |
| Max speed (rpm)   | 4400            | 4200            | 4000            | 3800            | 3800            | 3700            | 3700            | 3600            | 3500            |

## Cartridge Pumps

[www.parker.com/hyd/cpumps](http://www.parker.com/hyd/cpumps)



- Three-piston design
- Fixed displacement determined by internal cam angle
- Uni-directional
- Designed to fit specially machined manifolds

|   |                               |
|---|-------------------------------|
| Displacement (cc/rev)<br>(in <sup>3</sup> /rev) | 0.1 to 0.33<br>0.006 to 0.020 |
| Max continuous pressure (Bar)<br>(PSI)          | 207<br>3000                   |
| Max speed (rpm)                                 | 5000                          |

## Hand Pumps



750-1

750-2

- 8 cc/stroke (.50 in<sup>3</sup>/stroke)
- Excellent backup power supply
- Flexible mounting
- Buna-N seals
- Operating pressure of 172 Bar (2500 PSI)

### **Model 750-1**

- Controls single acting cylinder
- Includes manual release valve

### **Model 750-2**

- Controls double acting cylinder
- 2-position, 4-way selector valve
- Integral double P.O. check valves

# Cylinders

## 3L Series

[www.parker.com/hyd/3L](http://www.parker.com/hyd/3L)



- Medium duty service with industrial tie rod construction
- Nominal pressure 70 Bar (1000 PSI) dependent on bore size
- Standard bore sizes 1" – 8"
- Case hardened, chrome plated piston rod diameters 1/2" – 5 1/2"
- Strokes available in any practical length
- 15 standard mounting styles
- Exclusive Jewel Gland with TS2000 Rod Seal
- Rod ends: 4 standard choices, specials to order

## 2H Series

[www.parker.com/hyd/2H](http://www.parker.com/hyd/2H)



- Heavy duty service with industrial tie rod construction
- Nominal pressures up to 210 Bar (3000 PSI)
- Standard bore sizes 1 1/2" – 6"
- Piston rod diameters 5/8" – 4"
- Strokes available in any practical length
- 16 standard mounting styles
- Exclusive Jewel Gland with TS2000 Rod Seal
- Parker Stepped Cushion for increased performance and productivity
- Rod ends: 4 standard choices, specials to order

## 3H Series

[www.parker.com/hyd/3h](http://www.parker.com/hyd/3h)



- Heavy duty service with industrial tie rod construction
- Nominal pressures up to 210 Bar (3000 PSI)
- Standard bore sizes 7" – 20"
- Piston rod diameters 3" – 10"
- Strokes available in any practical length
- 15 standard mounting styles
- Parker Stepped Cushion for increased performance and productivity
- Rod ends: 4 standard choices, specials to order

## WaveScale

[www.parker.com/hyd/wavescale](http://www.parker.com/hyd/wavescale)



- Nominal pressures up to 210 Bar (3000 PSI)
- Piston rod diameters 1" – 6"
- Wide variety of stroke lengths available
- Exclusive Jewel Gland with TS2000 Rod Seal
- Parker Stepped Cushion for increased performance and productivity
- Low friction seals available
- WaveScale embedded design maintains NFPA dimensions 2" – 6" bores
- Seven bolt-on and four integral manifolds available
- Linear displacement transducer (LDT) feedback
- Simplifies machine design and reduces number of hydraulic lines
- Eliminates need for limit switches, deceleration valves, shock absorbers and mechanical linkages in many applications
- Integral mounted valve eliminates assembly time and fittings



# Cylinders

## HMI Series

[www.parker.com/hyd/hmi](http://www.parker.com/hyd/hmi)



- Nominal pressures up to 210 Bar (3000 PSI)
- Metric cylinders with bore sizes 25 mm–200 mm
- ISO 6020/2 mounting interchangeable
- Up to three rod sizes per bore
- Wide range of mounting accessories
- Up to three male and three female rod end threads per bore
- Strokes available in any practical length
- Piston rod diameters 12 mm–140 mm
- Single and double rod designs
- 12 standard mounting styles
- Exclusive Jewel Gland with TS2000 Rod Seal
- Seal types to suit a wide variety of operating environments
- Parker Stepped Cushion for increased performance and productivity

## CHE Series

[www.parker.com/hyd/che](http://www.parker.com/hyd/che)



- Repairable construction, aluminum alloy extruded design
- Bore Sizes from 20mm to 100mm
- Strokes in 1mm increments up to 100mm dependent on bore size
- Piston rod diameters 12mm through 56mm
- 6 standard mounting styles
- Nominal Pressure up to 140 bar (2030 PSI) dependent on bore size
- Four standard rod end styles with special ends available
- Available with SAE, NPTF, and BSPP ports
- Piston position sensing switches available

## Custom

[www.parker.com/customactuators](http://www.parker.com/customactuators)



- Bores to 48"
- Single stage strokes in excess of 75 feet
- Pressures to 689 Bar (10,000 PSI)
- Intensifier pressures up to 4,130 Bar (60,000 PSI)
- Welded, threaded head and ram designs
- Telescopic cylinders
  - Single acting
  - Double acting
- Single stage “rod type” cylinders
  - Single acting
  - Double acting
- Various materials and coatings
  - Stainless steel
  - Electroless nickel
  - Nitriding
  - Chrome, double chrome
- Typical options
  - Load holding valves
  - Electrohydraulic transducers
  - End of stroke hydraulic cushions
  - Protective rod boots
  - Proximity switches
  - Flow controls, flow fuses
- Agency approvals such as ABS, DNV, Coast Guard approval, MIL-I-45208, can be met and exceeded
- Feedback devices available in all designs
- Custom cylinder designs for your specific application

# Filtration

## Low Pressure

[www.parker.com/hyd/filterlow](http://www.parker.com/hyd/filterlow)



- Various mounting configurations
- High capacity/high efficiency Microglass III media
- Visual and electrical indicators with several connector styles
- Flange options for low profile, easy mounting

| Model    | Max Flow<br>Liters/Min (GPM) | Max Pressure<br>Bar (PSI) | Mounting<br>Style    |
|----------|------------------------------|---------------------------|----------------------|
| 12AT     | 64 (17)                      | 10.3 (150)                | Spin-on              |
| 50AT     | 136 (36)                     | 10.3 (150)                | Spin-on              |
| KLS/KLT  | 452 (120)                    | 10.3 (150)                | Tank top return line |
| PT       | 190 (50)                     | 10.3 (150)                | Tank top             |
| RF7      | 1131 (300)                   | 10.3 (150)                | Tank top             |
| Moduflow | 452 (120)                    | 13.8 (200)                | In-line, L-style     |
| BGTS     | 2400 (640)                   | 10.3 (150)                | Return In-tank       |

## Medium Pressure

[www.parker.com/hyd/filtered](http://www.parker.com/hyd/filtered)



- NPT, SAE or flange ports
- High capacity/high efficiency Microglass III media
- Cartridge style bypass valve
- Visual and electrical indicators with several connector styles

| Model | Max Flow<br>Liters/Min (GPM) | Max Pressure<br>Bar (PSI) | Mounting<br>Style |
|-------|------------------------------|---------------------------|-------------------|
| 15CN  | 94 (25)                      | 69 (1000)                 | In-line           |
| 40CN  | 302 (80)                     | 69 (1000)                 | In-line           |
| 80CN  | 452 (120)                    | 69 (1000)                 | In-line           |
| MPDH  | 581 (150)                    | 207 (3000)                | Duplex            |
| IL8   | 1609 (425)                   | 34.5 (500)                | In-line, Duplex   |

## High Pressure

[www.parker.com/hyd/filterhigh](http://www.parker.com/hyd/filterhigh)



- SAE, flange or ISO ports
- High capacity/high efficiency Microglass III media
- Visual and electrical indicators with several connector styles
- Manifold mount option (50P and 15/30P Series)
- Reverse flow option (50PR Series) for HST circuits

| Model      | Max Flow<br>Liters/Min (GPM) | Max Pressure<br>Bar (PSI) | Mounting<br>Style        |
|------------|------------------------------|---------------------------|--------------------------|
| 15P        | 75 (20)                      | 207 (3000)                | In-line, manifold        |
| 30P        | 170 (45)                     | 207 (3000)                | In-line, manifold        |
| 30PD       | 94 (25)                      | 207 (3000)                | In-line, duplex          |
| 50P        | 377 (100)                    | 345 (5000)                | In-line, bowl up         |
| 50PR       | 264 (70)                     | 345 (5000)                | In-line, reverse flow    |
| 18P        | 94 (25)                      | 414 (6000)                | In-line                  |
| 28P        | 207 (55)                     | 414 (6000)                | In-line                  |
| 38P        | 415 (110)                    | 414 (6000)                | In-line                  |
| 272/372    | 455 (120)                    | 414 (6000)                | In-line, reverse flow    |
| 100P       | 1000 (265)                   | 414 (6000)                | In-line                  |
| ServoSaver | 115 (30)                     | 275 (4000)                | Manifold, sandwich plate |
| 12S        | 95 (25)                      | 1380 (20000)              | In-line                  |





# Filtration

## Portable/Offline Systems

[www.parker.com/hyd/guardian](http://www.parker.com/hyd/guardian) • [www.parker.com/hyd/pvs](http://www.parker.com/hyd/pvs) • [www.parker.com/hyd/filtercart](http://www.parker.com/hyd/filtercart)



- Provide flexibility for removing contaminants from hydraulic fluid
- Guardian hand-held purification system with 4 GPM (15 LPM) flow
- Choice of five portable purification systems (PVS series) in 5, 10, 20, 30 and 45 GPM flow rates
- Choice of two filter carts:
  - 5 GPM flow (500 SUS max.) and 1/2 HP motor
  - 10 GPM flow (3000 SUS max.) and 3/4 HP motor

## Reservoir Accessories

[www.parker.com/hyd/resacc](http://www.parker.com/hyd/resacc)



- Metallic and non-metallic breathers and filler breathers
- Triceptor™ desiccant breathers
- Spin-on breathers
- Diffusers
- Fluid level/temperature gauges
- Magnetic suction strainers

## Par Gel

[www.parker.com/hyd/pargel](http://www.parker.com/hyd/pargel)



- Water removal elements filter “free” water from mineral-base and synthetic fluids
- Fits many Parker filters and the Guardian filtration system

## Par-Fit Elements

[www.parker.com/hyd/parfit](http://www.parker.com/hyd/parfit)



- Extensive range of competitively priced Parker quality replacement filter elements for any filter brand
- Over 6500 competitive interchange listings help consolidate vendor base by allowing users to acquire all replacement elements from one source
- Provides proven Parker performance in competitive filter housings



# Fluid Analysis

## Laser CM (LCM)

[www.parker.com/hyd/LCM](http://www.parker.com/hyd/LCM)



The LCM laser particle counter is designed primarily for on-line particle counting with a user-programmable automatic count feature with data storage for continuous monitoring. Additional features include:

- **Particle count test cycle in 2 mins. reported in ISO or NAS format**

- **On-line sampling up to 414 Bar (6000 PSI)**
- **RS232 serial port with data storage capacity up to 300 tests**
- **Integral printer with data graphing and Windows-based software**

## Par-Test

[www.parker.com/hyd/partest](http://www.parker.com/hyd/partest)



A complete laboratory analysis performed on a small volume of fluid, Par-Test results are provided in an organized three-page format.

A water based fluid kit and a petroleum based fluid kit are available. Each kit includes a pre-cleaned sample bottle, data

sheet and mailing container. The standard tests included with the service are:

- **Particle count**
- **Photomicrograph**
- **Viscosity analysis**
- **Water analysis**
- **Neutralization analysis**

## MS100 Moisture Sensor

[www.parker.com/hyd/ms100](http://www.parker.com/hyd/ms100)



The MS100 Moisture Sensor provides a compact, real-time solution to continuous water contamination monitoring. Designed to work well in petroleum/synthetic hydraulic and lubricating oil applications, features include:

- **Simple LED's provide local Go/No-Go indication**
- **Panel meter for local or remote display reports 0-100% saturation**
- **Meter scale is color coded for positive/easy identification**
- **0-10 VDC analog and 120 VAC logic output**

## IQ200

[www.parker.com/hyd/iq200](http://www.parker.com/hyd/iq200)



The IQ200 is specifically designed to provide continuous, on-line monitoring of the particulate contamination level of hydraulic and lubrication fluids. The small, compact IQ200 can connect to virtually any system to give the user real-time data from every 3 seconds to 24 hours. Features include:

- **Adjustable contamination level alarms**
- **Laser accuracy and repeatability**
- **Integral flow and calibration check**
- **ISO 4406-1999 reporting format (4, 6, 14 micron) and correlation to NAS 1638**
- **Data displayed instantly in chronological or graphic form**

# Fluid Connectors Brass Products

For a complete review of Parker Brass Products, please reference Catalog 3501-E/USA.

## Hi-Duty

[www.parker.com/brassprod](http://www.parker.com/brassprod)



- Two-piece design
- Easy assembly
- Higher pressure rating
- No flaring or soldering is necessary
- Use with copper, brass and seamless

## Flow Controls

[www.parker.com/brassprod](http://www.parker.com/brassprod)



- Miniature design
- Unidirectional
- Direct mounting
- One-piece construction
- Positional
- Full flow in both directions

## Prestolok

[www.parker.com/brassprod](http://www.parker.com/brassprod)



- Push-to-connect
- Time-saving
- One-piece fitting
- Ease of assembly
- Brass and composite bodies
- Full flow
- Swivels on all male pipe threaded shapes
- Sealant as standard

## Manifolds

[www.parker.com/brassprod](http://www.parker.com/brassprod)



- Multiple connections
- Composite body
- Lightweight
- Push-to-connect ports
- Meets D.O.T. specifications

## Compress-Align

[www.parker.com/brassprod](http://www.parker.com/brassprod)



- Captive sleeve
- Ease of assembly
- All brass bodies
- Seals out-of-round tubing
- Bodies interchangeable with standard compression
- Economical

## Ball Valves

[www.parker.com/brassprod](http://www.parker.com/brassprod)



- Available in brass, carbon steel, stainless steel
- Sizes from 1/8"– 3"
- Pressures from 200–6,000 PSI
- Various handle options
- Full flow available
- NPT, SAE straight threads, ISO 6149 ports, BSPP threads

# Fluid Connectors Thermoplastic Products

For a complete review of Parker Fluoropolymer Tubing Products, please reference Parker TexLoc Catalog 4150 and 4155.  
For a complete review of Parker Metal Hose Products, please reference Parflex Metal Hose Catalog 4690-MH/US.

## Thermoplastic Hydraulic Products

[www.parker.com/parflex](http://www.parker.com/parflex)



- Mobile and industrial hydraulic applications
- Thermoplastic hoses up to 5000 PSI
- Non-conductive, low temperature and flame resistant hoses
- Rubber/Thermoplastic Hybrid™ hoses
- High pressure diagnostic and lubrication products
- Preformed and coiled hose
- Twinline and Multi-line products
- Crimpers, tooling and accessories

## Fluoropolymer Hose Products

[www.parker.com/parflex](http://www.parker.com/parflex)



- High temperature/high pressure hydraulic applications
- Corrosive environments and/or media
- Metal lined hoses
- Specialty hoses for food/beverage and pharmaceutical
- Sizes: .250" up to 4"

## Ultra High Pressure and Energy Products

[www.parker.com/parflex](http://www.parker.com/parflex)



- Hydraulics up to 55,000 PSI
- Water blast products
- Adapters, fittings and valves
- Umbilicals for subsea applications
- Multitube™ bundled products for energy and processing markets

## Fluoropolymer Tubing Products

[www.parker.com/parflex](http://www.parker.com/parflex)



PEEK™ is a registered trademark of Victrex

- Materials PTFE, FEP, PFA, HP PFA, ETFE, ECTFE and PEEK™
- Smoothbore, convoluted, corrugated, coiled and heat shrink
- High temperature, chemical resistant applications
- FDA and USP Class IV compliant
- Custom tubing and profile extrusions
- Sizes: .004" ID up to 4" OD

## Pneumatic and Transportation Products

[www.parker.com/parflex](http://www.parker.com/parflex)



- Industrial pneumatics
  - Tubing and coils in polyethylene, nylon, polypropylene, polyurethane and clear vinyl
- Transportation products
  - Airbrake tubing, Airbrake coils, fuel tubing and harnesses



# Fluid Connectors Tube Fittings

For a complete review of Parker Tube Fittings, please reference Catalog 4300/USA.

## O-Ring Face Seal Fittings

[www.parker.com/tfd](http://www.parker.com/tfd)



- O-ring seal for leak-free connections up to 9000 PSI
- Adaptable to inch and metric tube and hose assemblies
- Flat face design provides zero tube entry and excellent over torque resistance
- Offered with SAE, NPT, ISO 6149, BSPP and metric port ends
- Meets SAE J1453 and ISO 8434-3

## 37° Flare Fittings

[www.parker.com/tfd](http://www.parker.com/tfd)



- Metal to metal seal for wide temperature range application
- Adaptable to inch and metric tube and hose assemblies
- Offered with SAE, NPT, ISO 6149, BSPP, BSPT and metric port ends
- Meets SAE J514 and ISO 8434-2

## 24° Flareless Fittings

[www.parker.com/tfd](http://www.parker.com/tfd)



- Metal to metal seal for wide temperature range application
- Suitable for use with inch tube in wall thicknesses from medium to heavy
- Offered with SAE and NPT port ends
- Meets SAE J514

## Metric 24° Flareless Fittings

[www.parker.com/tfd](http://www.parker.com/tfd)



- Three pressure ranges for optimum compactness
- Offered with SAE, NPT, ISO 6149, BSPP, BSPT, metric parallel and tapered port ends
- For use with metric tube and hose assemblies
- Meets DIN 2353 and ISO 8434-1

## 4-Bolt Flange Connections

[www.parker.com/tfd](http://www.parker.com/tfd)



- Forged construction for optimal performance
- Available in kit form with mounting hardware
- Flanges offered with female SAE, NPT, BSPP, socket-weld and butt-weld connections
- Flange adapters offered with O-ring face seal, 37° flare and 24° flareless connections
- Meets SAE J518 and ISO 6162

## Pipe Fittings and Adapters

[www.parker.com/tfd](http://www.parker.com/tfd)



- Metric and BSP conversion adapters
- BSPP 60° cone fittings and adapters
- NPT fittings and adapters
- BSPP 30° flare fittings and adapters
- Metric 30° flare fittings and adapters



# Fluid Connectors Quick Couplings

For a complete review of Parker Quick Coupling Products, please reference Catalog 3800/USA.

Parker offers one of the most complete lines of couplings, check valves and hose swivels available

to the industrial marketplace. These products are available in steel, brass and stainless steel for

nearly every application. A wide variety of sealing and port options make them a very versatile choice.

## General Purpose Quick Couplings



General purpose couplings are used across the spectrum of hydraulic and pneumatic applications. They can also be custom engineered for more demanding applications and design challenges.

[www.parker.com/quickcouplings](http://www.parker.com/quickcouplings)

- Sizes from 1/2" to 2 1/2"
- Brass, steel, stainless steel, plastic
- Pressures to 6000 PSI
- Flows up to 200 GPM
- Temp. range from -40° to +400°F

## Non-Spill Quick Couplings



Non-spill couplings meet today's requirements for more environmentally and user-safe products. They eliminate excess spillage, reducing hazards in the workplace, as well as contamination to the environment.

[www.parker.com/quickcouplings](http://www.parker.com/quickcouplings)

- Sizes from 1/4" to 2"
- Steel, stainless steel, plastic
- Pressures to 10,000 PSI
- Flows up to 50 GPM
- Temp. range from -40° to +400°F

## Swivels



The S and PS Series swivels are designed to reduce torque and eliminate hose twist, dramatically increasing the service life of hose and fittings. The full flow design minimizes pressure drop for optimum system performance.

[www.parker.com/quickcouplings](http://www.parker.com/quickcouplings)

- Sizes from 1/4" to 2"
- Steel, stainless steel
- Pressures to 5000 PSI
- Inline and 90° (PS Series); 90° (S Series)
- Plating options available

## Diagnostic Nipples and Equipment



Parker's complete line of diagnostic equipment can reduce machine downtime during set-ups, trouble shoot problems and provide critical information for preventative maintenance. Diagnostic nipples provide quick access for testing while diagnostic equipment measures system pressure, flow, RPM and temperature.

[www.parker.com/quickcouplings](http://www.parker.com/quickcouplings)

Equipment:

- ServiceJunior – measures pressure to 9600 PSI
- Serviceman – measures pressure, temperature, RPM and flow
- Service Master - measures and stores pressure, temperature, RPM and flow



# Fluid Connectors Quick Couplings

## Check Valves

[www.parker.com/quickcouplings](http://www.parker.com/quickcouplings)



Check valves are available in several design configurations, so they can be easily adapted to nearly any hydraulic application. Parker check valves offer unique features that will ensure years of trouble-free operation.

- **Sizes from 1/4" to 1 1/4"**
- **Pressures to 5000 PSI**
- **Crack pressures: 5–200 PSI**

# Fluid Connectors Rubber Hose Products

For a complete review of Parker Rubber Hose products, please reference Catalog 4400/USA.

Nobody offers more hose and fittings in more variations than Parker. With more than 750 end configurations, our Chromium-6 Free coated steel and our brass and stainless fittings include: o-ring face seal, flare, straight

thread, male pipe and metric designs in both crimp and field-attachable styles. All have been tested and approved to meet stringent worldwide standards such as SAE, ISO, and DIN.

Our high-quality hoses are a perfect compliment to our fittings, offering 1/4-in. to 3-in. inner diameters in a variety of inner-tube, reinforcement, and cover combinations to meet your specific application requirements.

## Low Pressure

[www.parkerhose.com](http://www.parkerhose.com)



Pneumatic, multipurpose Push-Lok™, air conditioning and fleet hose comprise the majority of the low pressure market. Parker manufactures diesel engine, suction and return line and

multipurpose hoses that assemble in seconds without the need for clamps and bands using Parker 82 Series fittings.

## Medium Pressure

[www.parkerhose.com](http://www.parkerhose.com)



From SAE 100R1 and 100R2 to compact and abrasion-resistant one and two-wire braided hose, Parker offers high performance products that will excel in your

medium pressure needs. Parker's 43 Series fittings provide the widest range of configurations and connection sizes.

## High Pressure

[www.parkerhose.com](http://www.parkerhose.com)



Parker's high-pressure, spiral-reinforced No-Skive hoses are designed together with its Monoblok one-piece fittings and provide the most leak-free connection possible.

Abrasion-resistant covers and constant working pressure make Parker hose the best in this category.

# Motors Calzoni Radial Piston LSHT

The outstanding performance of this robust product is the result of our original, patented design. Used widely in the Injection molding, mining, off shore drilling, oil field, and marine markets; the Parker Calzoni motor is produced

in sizes from 32cc up to 6 gallons per revolution. The efficiency of our design allows for a smaller installed product for the same displacement vs our competitors. Since there are no internal connecting rods we have greatly

reduced frictional drag as well as most thrust loading. By creating a static balance on the shaft we have extended the expected lifetime as well.

## MR-MRE Series-Fixed Displacement

[www.parker.com/hyd/mr](http://www.parker.com/hyd/mr)



- 5 piston design
- Wide range of displacement
- Starting torque from 90-95% theoretical
- Total efficiency up to 96%
- Resistance to thermal shocks  $\Delta T=176^{\circ}F$
- Speed feedback accessories optional

| Frame size MR/E*  | 33          | 57          | 73          | 93          | 110          | 125          | 160          | 190           | 200           | 250           | 300           |
|---|-------------|-------------|-------------|-------------|--------------|--------------|--------------|---------------|---------------|---------------|---------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 32.1<br>2.0 | 56.4<br>3.4 | 72.6<br>4.4 | 92.6<br>5.7 | 109.0<br>6.7 | 124.7<br>7.6 | 159.7<br>9.8 | 191.6<br>11.7 | 199.2<br>12.2 | 250.9<br>15.3 | 304.4<br>18.6 |
| Max pressure (Bar)<br>(PSI)                                   | 300<br>4350 | 300<br>4350 | 300<br>4350 | 300<br>4350 | 300<br>4350  | 300<br>4350  | 300<br>4350  | 300<br>4350   | 300<br>4350   | 300<br>4350   | 300<br>4350   |
| Max speed (rpm)   | 1400        | 1300        | 1200        | 1150        | 1100         | 900          | 900          | 850           | 800           | 800           | 750           |

| Frame size MR/E*  | 330*          | 350           | 450           | 500*          | 600           | 700           | 800*          | 1100           | 1400*          | 1600           | 1800            |
|---|---------------|---------------|---------------|---------------|---------------|---------------|---------------|----------------|----------------|----------------|-----------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 332.4<br>20.1 | 349.5<br>21.3 | 451.6<br>27.6 | 497.9<br>30.4 | 607.9<br>37.1 | 706.9<br>43.1 | 804.2<br>49.1 | 1125.8<br>68.7 | 1369.5<br>83.6 | 1598.4<br>97.5 | 1809.6<br>110.4 |
| Max pressure (Bar)<br>(PSI)                                   | 250<br>3626   | 300<br>4350   | 300<br>4350   | 250<br>3626   | 300<br>4350   | 300<br>4350   | 250<br>3626   | 300<br>4350    | 250<br>3626    | 300<br>4350    | 300<br>4350     |
| Max speed (rpm)   | 750           | 640           | 600           | 600           | 520           | 500           | 450           | 330            | 280            | 260            | 250             |

| Frame size MR/E*  | 2100*           | 2400            | 2800            | 3100*           | 3600            | 4500            | 5400*           | 6500            | 7000*           | 8200          |
|---|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|---------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 2091.2<br>127.6 | 2393.1<br>139.9 | 2792.0<br>170.4 | 3103.7<br>189.4 | 3636.8<br>221.9 | 4502.7<br>274.8 | 5401.2<br>329.6 | 6460.5<br>394.2 | 6967.2<br>408.7 | 8226.4<br>502 |
| Max pressure (Bar)<br>(PSI)                                   | 250<br>3626     | 300<br>4350     | 300<br>4350     | 250<br>3626     | 300<br>4350     | 300<br>4350     | 250<br>3626     | 300<br>4350     | 300<br>4350     | 250<br>3626   |
| Max speed (rpm)   | 250             | 220             | 215             | 215             | 180             | 170             | 160             | 130             | 130             | 130           |





# Motors Calzoni Radial Piston LSHT

## MRT-MRTE-MRTF Series-Fixed Displacement

[www.parker.com/hyd/mrt](http://www.parker.com/hyd/mrt)



- Hydraulically balanced 10 and 14 piston twin row design
- Wide range of displacements
- Starting torque from 91% theoretical
- Total efficiency up to 96%
- Speed feedback accessories optional

| Frame size MRT/E*/F**   | 7100            | 7800**          | 8500*           | 9000            | 9900**          | 10800*           | 14000          | 15500**        |
|---|-----------------|-----------------|-----------------|-----------------|-----------------|------------------|----------------|----------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 7100.4<br>433.5 | 7808.4<br>476.5 | 8517.3<br>519.8 | 9005.4<br>549.5 | 9903.9<br>604.4 | 10802.4<br>659.2 | 14010<br>854.9 | 15276<br>932.3 |
| Max pressure (Bar)<br>(PSI)                                   | 300<br>4350     | 250<br>3626     | 250<br>3626     | 300<br>4350     | 250<br>3626     | 250<br>3626      | 300<br>4350    | 250<br>3626    |
| Max speed (rpm)   | 150             | 130             | 120             | 130             | 120             | 110              | 80             | 75             |

| Frame size MRT/E*/F**   | 16500*          | 17000           | 18000**       | 19500           | 20000*          | 21500**       | 23000*          |
|---|-----------------|-----------------|---------------|-----------------|-----------------|---------------|-----------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 16542<br>1009.5 | 16759<br>1022.7 | 18025<br>1100 | 19508<br>1190.5 | 19788<br>1207.5 | 21271<br>1298 | 23034<br>1405.6 |
| Max pressure (Bar)<br>(PSI)                                   | 250<br>3626     | 300<br>4350     | 250<br>3626   | 300<br>4350     | 250<br>3626     | 250<br>3626   | 250<br>3626     |
| Max speed (rpm)   | 70              | 70              | 65            | 60              | 60              | 55            | 50              |

## MRD-MRDE Series-Dual Displacement / MRV-MRVE Series-Variable Displacement

[www.parker.com/hyd/mrd-mrv](http://www.parker.com/hyd/mrd-mrv)



- 5 piston design
- Displacement ratios of 1:2 or 1:3
- Starting torque from 90-95% theoretical
- Total efficiency up to 96%
- Resistance to thermal shocks  $\Delta T=176^{\circ}F$
- Speed feedback accessories optional

| Frame size MRV/E*<br>MRD/E*                                   | 300           | 330*          | 450<br>450    | 500*          | 700<br>700    | 800*<br>800*  | 1100<br>1100   | 1400*<br>1400* |
|---|---------------|---------------|---------------|---------------|---------------|---------------|----------------|----------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 304.1<br>18.6 | 332.4<br>20.3 | 451.6<br>27.6 | 497.9<br>30.4 | 706.9<br>43.1 | 804.2<br>49.1 | 1125.8<br>68.7 | 1369.5<br>83.6 |
| Max pressure (Bar)<br>(PSI)                                   | 300<br>4350   | 250<br>3626   | 300<br>4350   | 250<br>3626   | 300<br>4350   | 250<br>3626   | 300<br>4350    | 250<br>3626    |
| Max speed (rpm)   | 1000          | 1000          | 850           | 800           | 700           | 650           | 580            | 550            |

| Frame size MRV/E*<br>MRD/E*                                   | 1800<br>1800    | 2100*<br>2100*  | 2800<br>2800    | 3100*<br>3100*  | 4500<br>4500    | 5400*<br>5400*  |
|---|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 1809.6<br>110.4 | 2091.2<br>127.6 | 2792.0<br>170.4 | 3103.7<br>189.4 | 4502.7<br>274.8 | 5401.2<br>329.6 |
| Max pressure (Bar)<br>(PSI)                                   | 300<br>4350     | 250<br>3626     | 300<br>4350     | 250<br>3626     | 300<br>4350     | 250<br>3626     |
| Max speed (rpm)   | 400             | 370             | 280             | 280             | 250             | 210             |

# Motors Low Speed High Torque

Nichols

[www.parker.com/hyd/110A](http://www.parker.com/hyd/110A) • [www.parker.com/hyd/700](http://www.parker.com/hyd/700) • [www.parker.com/hyd/716](http://www.parker.com/hyd/716)



- Single speed, wheel motor and two-speed styles
- Rugged, compact design
- Unique IGRT power element
- Integral selector valve on two-speed styles
- Maximum supply pressure 225 Bar (3250 PSI)

| Series 110A   | 036         | 054         | 071         | 088         | 106         | 129         | 164         | 189         | 241         |
|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Geometric displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 49<br>3.6   | 89<br>5.4   | 116<br>7.1  | 144<br>8.8  | 174<br>10.6 | 211<br>12.9 | 269<br>16.4 | 310<br>18.9 | 395<br>24.1 |
| Max continuous pressure (Bar)<br>(PSI)                                  | 170<br>2500 | 170<br>2500 | 170<br>2500 | 170<br>2500 | 155<br>2250 | 155<br>2250 | 140<br>2000 | 140<br>2000 | 120<br>1750 |
| Max operating speed (rev/min)   | 858         | 740         | 684         | 622         | 519         | 437         | 415         | 350         | 279         |
| Torque @ max cont pressure (Nm)<br>(lb-in)                              | 127<br>1125 | 182<br>1608 | 256<br>2267 | 324<br>2874 | 352<br>3115 | 412<br>3651 | 470<br>4164 | 542<br>4803 | 594<br>5261 |

| Series 700  | 072         | 108         | 142         | 176         | 212         | 258         |
|---|-------------|-------------|-------------|-------------|-------------|-------------|
| Geometric displacement<br>Series (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 59<br>3.6   | 88<br>5.4   | 116<br>7.1  | 144<br>8.8  | 174<br>10.6 | 211<br>12.9 |
| Parallel (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev)                         | 118<br>7.2  | 177<br>10.8 | 233<br>14.2 | 288<br>17.6 | 347<br>21.2 | 423<br>25.8 |
| Max cont. differential pressure<br>Series (Bar)<br>(PSI)                          | 170<br>2500 | 170<br>2500 | 170<br>2500 | 170<br>2500 | 155<br>2250 | 155<br>2250 |
| Parallel (Bar)<br>(PSI)   | 170<br>2500 | 170<br>2500 | 170<br>2500 | 170<br>2500 | 155<br>2250 | 140<br>2000 |
| Max operating speed<br>Series (rev/min)<br>Parallel (rev/min)                     | 890<br>782  | 843<br>656  | 695<br>481  | 688<br>419  | 580<br>352  | 440<br>268  |
| Torque @ max cont pressure (Nm)<br>(lb-in)  | 264<br>2338 | 527<br>4666 | 518<br>4592 | 644<br>5707 | 696<br>6167 | 751<br>6648 |

| Series 716  | 072         | 108         | 142         | 176         | 212         | 258         |
|---|-------------|-------------|-------------|-------------|-------------|-------------|
| Geometric displacement<br>Series (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 59<br>3.6   | 88<br>5.4   | 116<br>7.1  | 144<br>8.8  | 174<br>10.6 | 211<br>12.9 |
| Parallel (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev)                         | 118<br>7.2  | 177<br>10.8 | 233<br>14.2 | 288<br>17.6 | 347<br>21.2 | 423<br>25.8 |
| Max cont. differential pressure<br>Series (Bar)<br>(PSI)                          | 170<br>2500 | 170<br>2500 | 170<br>2500 | 170<br>2500 | 155<br>2250 | 120<br>1750 |
| Parallel (Bar)<br>(PSI)   | 170<br>2500 | 140<br>2000 | 100<br>1500 | 85<br>1250  | 85<br>1250  | 70<br>1000  |
| Max operating speed<br>Series (rev/min)<br>Parallel (rev/min)                     | 890<br>782  | 843<br>656  | 695<br>481  | 688<br>419  | 580<br>352  | 440<br>268  |
| Torque @ max cont pressure (Nm)<br>(lb-in)  | 264<br>2338 | 422<br>3735 | 314<br>2780 | 321<br>2843 | 385<br>3407 | 371<br>3285 |



# Motors Low Speed High Torque

## Torqmotor™ Small Frame

[www.parker.com/hyd/tc](http://www.parker.com/hyd/tc) • [www.parker.com/hyd/tb](http://www.parker.com/hyd/tb) • [www.parker.com/hyd/te](http://www.parker.com/hyd/te)



- High volumetric efficiency
- Long life
- Full flow spline cooling
- High pressure shaft seal
- High flow shaft seal cooling
- High starting torque

| Frame size TC   | -0036      | -0045      | -0050      | -0065      | -0080      | -0100      | -0130       | -0165       | -0195       | -0230       | -0260       | -0295       | -0330       | -0365       | -0390       |
|---|------------|------------|------------|------------|------------|------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 36<br>2.2  | 41<br>2.5  | 49<br>3.0  | 65<br>4.0  | 82<br>5.0  | 98<br>6.0  | 130<br>8.0  | 163<br>10.0 | 195<br>11.9 | 228<br>13.9 | 260<br>15.9 | 293<br>17.9 | 328<br>20.0 | 370<br>22.6 | 392<br>24.0 |
| Max cont pressure (Bar)<br>(PSI)                              | 86<br>1250 | 86<br>1250 | 86<br>1250 | 86<br>1250 | 86<br>1250 | 86<br>1250 | 86<br>1250  | 86<br>1250  | 86<br>1250  | 76<br>1100  | 66<br>950   | 59<br>850   | 52<br>750   | 45<br>650   | 45<br>650   |
| Max operating speed (rpm)                                     | 902        | 810        | 688        | 517        | 413        | 460        | 429         | 346         | 287         | 246         | 217         | 193         | 173         | 152         | 144         |
| Torque @ max cont pressure<br>(Nm)<br>(lb-in)                 | 31<br>272  | 40<br>351  | 48<br>423  | 66<br>582  | 96<br>753  | 100<br>888 | 138<br>1218 | 173<br>1529 | 205<br>1815 | 215<br>1905 | 211<br>1870 | 208<br>1843 | 206<br>1819 | 206<br>1825 | 207<br>1832 |

| Frame size TB   | -0036       | -0045       | -0050       | -0065       | -0080       | -0100       | -0130       | -0165       | -0195       | -0230       | -0260       | -0295       | -0330       | -0365       | -0390       |
|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 36<br>2.2   | 41<br>2.5   | 49<br>3.0   | 65<br>4.0   | 82<br>5.0   | 98<br>6.0   | 130<br>8.0  | 163<br>10.0 | 195<br>11.9 | 228<br>13.9 | 260<br>15.9 | 293<br>17.9 | 328<br>20.0 | 370<br>22.6 | 392<br>24.0 |
| Max cont pressure (Bar)<br>(PSI)                              | 124<br>1800 | 124<br>1800 | 124<br>1800 | 124<br>1800 | 124<br>1800 | 124<br>1800 | 124<br>1800 | 124<br>1800 | 124<br>1800 | 103<br>1500 | 100<br>1450 | 97<br>1400  | 93<br>1350  | 86<br>1250  | 83<br>1200  |
| Max operating speed (rpm)                                     | 932         | 785         | 678         | 511         | 409         | 454         | 430         | 343         | 287         | 246         | 216         | 191         | 171         | 151         | 143         |
| Torque @ max cont pressure<br>(Nm)<br>(lb-in)                 | 48<br>427   | 64<br>526   | 78<br>693   | 107<br>946  | 135<br>1193 | 159<br>1411 | 220<br>1951 | 273<br>2418 | 340<br>3011 | 316<br>2797 | 350<br>3096 | 383<br>3391 | 413<br>3657 | 440<br>3897 | 428<br>3792 |

| Frame size TE   | -0036       | -0045       | -0050       | -0065       | -0080       | -0100       | -0130       | -0165       | -0195       | -0230       | -0260       | -0295       | -0330       | -0365       | -0390       |
|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 36<br>2.2   | 41<br>2.5   | 49<br>3.0   | 65<br>4.0   | 82<br>5.0   | 98<br>6.0   | 130<br>8.0  | 163<br>10.0 | 195<br>12.0 | 228<br>14.0 | 260<br>16.0 | 293<br>18.0 | 328<br>20.0 | 370<br>22.6 | 392<br>24.0 |
| Max cont pressure (Bar)<br>(PSI)                              | 140<br>2030 | 140<br>2000 | 140<br>2000 | 140<br>2000 | 140<br>2000 | 140<br>2000 | 140<br>2000 | 140<br>2000 | 140<br>2000 | 123<br>1750 | 116<br>1650 | 109<br>1550 | 102<br>1450 | 93<br>1325  | 88<br>1250  |
| Max operating speed (rpm)                                     | 1141        | 1024        | 1020        | 877         | 695         | 582         | 438         | 348         | 292         | 328         | 287         | 256         | 228         | 203         | 191         |
| Torque @ max cont pressure<br>(Nm)<br>(lb-in)                 | 55<br>483   | 71<br>624   | 90<br>796   | 125<br>1106 | 160<br>1416 | 190<br>1682 | 255<br>2257 | 310<br>2744 | 390<br>3452 | 380<br>3363 | 400<br>3540 | 428<br>3784 | 443<br>3926 | 467<br>4133 | 445<br>3935 |

## Torqmotor™ TS Series



- Stainless steel housing and shaft
- Glass-filled polypropylene rear cover
- Operates under water or in harsh environments
- High pressure shaft seal to resist leakage
- Full flow spline lubrication for long life

| Frame size TS   | -0036       | -0045       | -0050       | -0065       | -0080       | -0100       | -0130       | -0165       | -0195       | -0230       | -0260       | -0295       | -0330       | -0365       | -0390       |
|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 36<br>2.2   | 41<br>2.5   | 49<br>3.0   | 65<br>4.0   | 82<br>5.0   | 98<br>6.0   | 130<br>8.0  | 163<br>10.0 | 195<br>11.9 | 228<br>13.9 | 260<br>15.9 | 293<br>17.9 | 328<br>20.0 | 370<br>22.6 | 392<br>24.0 |
| Max cont pressure (Bar)<br>(PSI)                              | 125<br>1800 | 125<br>1800 | 125<br>1800 | 125<br>1800 | 125<br>1800 | 125<br>1800 | 125<br>1800 | 100<br>1500 | 87<br>1250  | 77<br>1100  | 70<br>1000  | 63<br>900   | 53<br>750   | 49<br>700   | 29<br>400   |
| Max operating speed (rpm)                                     | 932         | 805         | 678         | 511         | 409         | 454         | 430         | 343         | 287         | 246         | 216         | 191         | 171         | 151         | 143         |
| Torque @ max cont pressure<br>(Nm)<br>(lb-in)                 | 48<br>427   | 64<br>526   | 78<br>693   | 107<br>946  | 135<br>1193 | 160<br>1411 | 226<br>2000 | 226<br>2000 | 226<br>2000 | 226<br>2000 | 226<br>2000 | 226<br>2000 | 226<br>2000 | 226<br>2000 | 226<br>2000 |



Accumulators  
Compact Hydraulics  
Cylinders  
Filtration  
Fluid Analysis  
Fluid Connectors  
Motors  
Power Units  
Pumps  
Pumps/Motors  
Rotary Actuators  
Valves

# Motors Low Speed High Torque

## Torqmotor™ Large Frame

[www.parker.com/hyd/tf](http://www.parker.com/hyd/tf) • [www.parker.com/hyd/tg](http://www.parker.com/hyd/tg) • [www.parker.com/hyd/th](http://www.parker.com/hyd/th) • [www.parker.com/hyd/tk](http://www.parker.com/hyd/tk)



- High volumetric efficiency
- Full flow spline cooling
- High pressure shaft seal
- High flow shaft seal cooling
- High starting torque
- High side load capacity
- Long life

| Frame size TF   | -0080       | -0100       | -0130       | -0140       | -0170       | -0195       | -0240       | -0280       | -0360       | -0405       | -0475       |
|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 81<br>4.9   | 100<br>6.1  | 128<br>7.8  | 141<br>8.6  | 169<br>10.3 | 197<br>12.0 | 238<br>14.5 | 280<br>17.1 | 364<br>22.2 | 405<br>24.7 | 477<br>29.1 |
| Max cont pressure (Bar)<br>(PSI)                              | 207<br>3000 | 155<br>2250 | 138<br>2000 | 138<br>2000 | 138<br>2000 | 138<br>2000 | 138<br>2000 | 138<br>2000 | 130<br>1880 | 128<br>1850 | 113<br>1645 |
| Max operating speed (rpm)                                     | 693         | 749         | 583         | 530         | 444         | 381         | 394         | 334         | 258         | 231         | 195         |
| Torque @ max cont pressure<br>(Nm)<br>(lb-in)                 | 220<br>1948 | 197<br>1746 | 229<br>2031 | 254<br>2248 | 317<br>2808 | 364<br>3222 | 427<br>3782 | 509<br>4502 | 594<br>5257 | 655<br>5800 | 681<br>6027 |

| Frame size TG   | -0140       | -0170       | -0195       | -0240       | -0280       | -0310       | -0335       | -0405       | -0475       | -0530       | -0625       | -0785        | -0960       |
|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 141<br>8.6  | 169<br>10.3 | 195<br>11.9 | 238<br>14.5 | 280<br>17.1 | 310<br>18.9 | 337<br>20.6 | 405<br>24.7 | 477<br>29.1 | 528<br>32.3 | 623<br>38.0 | 786<br>48.0  | 959<br>58.5 |
| Max cont pressure (Bar)<br>(PSI)                              | 207<br>3000 | 207<br>3000 | 207<br>3000 | 207<br>3000 | 207<br>3000 | 207<br>3000 | 207<br>3000 | 172<br>2500 | 138<br>2000 | 138<br>2000 | 121<br>1750 | 103<br>1500  | 69<br>1000  |
| Max operating speed (rpm)                                     | 660         | 554         | 477         | 393         | 334         | 303         | 277         | 232         | 237         | 213         | 182         | 143          | 118         |
| Torque @ max cont pressure<br>(Nm)<br>(lb-in)                 | 390<br>3455 | 476<br>4216 | 556<br>4919 | 677<br>5991 | 796<br>7044 | 924<br>8184 | 964<br>8533 | 942<br>8336 | 887<br>7853 | 983<br>8701 | 986<br>8727 | 1044<br>9239 | 773<br>6843 |

| Frame size TH   | -0140       | -0170       | -0195       | -0240       | -0280       | -0310       | -0335       | -0405       | -0475       | -0530       | -0625       | -0785        | -0960       |
|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 141<br>8.6  | 169<br>10.3 | 195<br>11.9 | 238<br>14.5 | 280<br>17.1 | 310<br>18.9 | 337<br>20.6 | 405<br>24.7 | 477<br>29.1 | 528<br>32.3 | 623<br>38.0 | 786<br>48.0  | 959<br>58.5 |
| Max cont pressure (Bar)<br>(PSI)                              | 207<br>3000 | 207<br>3000 | 207<br>3000 | 207<br>3000 | 207<br>3000 | 207<br>3000 | 207<br>3000 | 172<br>2500 | 138<br>2000 | 138<br>2000 | 121<br>1750 | 103<br>1500  | 69<br>1000  |
| Max operating speed (rpm)                                     | 660         | 554         | 477         | 393         | 334         | 303         | 277         | 232         | 237         | 213         | 182         | 143          | 118         |
| Torque @ max cont pressure<br>(Nm)<br>(lb-in)                 | 390<br>3455 | 476<br>4216 | 556<br>4919 | 677<br>5991 | 796<br>7044 | 924<br>8184 | 964<br>8533 | 942<br>8336 | 887<br>7853 | 983<br>8701 | 986<br>8727 | 1044<br>9239 | 773<br>6843 |

| Frame size TK   | -0250       | -0315        | -0400         | -0500         | -0630         | -0800         | -1000         |
|---|-------------|--------------|---------------|---------------|---------------|---------------|---------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 250<br>15.3 | 315<br>19.2  | 400<br>24.4   | 500<br>30.5   | 630<br>38.4   | 800<br>48.8   | 1000<br>61    |
| Max cont pressure (Bar)<br>(PSI)                              | 241<br>3500 | 241<br>3500  | 207<br>3000   | 207<br>3000   | 207<br>3000   | 190<br>2750   | 172<br>2500   |
| Max operating speed (rpm)                                     | 523         | 413          | 373           | 298           | 237           | 276           | 218           |
| Torque @ max cont pressure<br>(Nm)<br>(lb-in)                 | 814<br>7204 | 1029<br>9105 | 1153<br>10201 | 1439<br>12746 | 1617<br>14313 | 1916<br>16960 | 2413<br>21360 |



# Motors Fixed Displacement Vane

## M3-M4 Fixed Displacement



The M3 and M4 Series vane motors are fixed displacement and designed especially for severe duty applications. The balance vane cartridge concept provides high volumetric efficiency, longer life, lower noise, and a high starting torque efficiency. The double motor is ideal for applications to obtain three speed operation.

| Single Motor Model Series                                     | M3B                      | M4C                        | M4SC                       | M4D                         | M4SD                        | M4E                         | M4SE                        |
|---|--------------------------|----------------------------|----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 9.2 - 37.1<br>.56 - 2.26 | 24.4 - 80.1<br>1.49 - 4.89 | 24.4 - 80.1<br>1.49 - 4.89 | 65.1 - 144.4<br>4.00 - 8.80 | 65.1 - 144.4<br>4.00 - 8.80 | 158.8 - 222<br>9.65 - 13.55 | 158.8 - 222<br>9.65 - 13.55 |
| Max cont pressure (Bar)<br>(PSI)                              | 200<br>3000              | 175<br>2535                | 230<br>3335                | 175<br>2535                 | 230<br>3335                 | 175<br>2535                 | 190<br>2795                 |
| Max op speed (rpm)  | 4000                     | 4000                       | 4000                       | 4000                        | 4000                        | 3600                        | 3600                        |
| Torque @ max cont pressure (lb-in)                            | 0.08 - 0.38              | 0.24 - 0.78                | 0.24 - 0.78                | 0.63 - 1.40                 | 0.63 - 1.40                 | 1.54 - 2.16                 | 1.54 - 2.16                 |

| Double Motor Model Series                                     | M4DC                         | M4SDC                        |
|---|------------------------------|------------------------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 89.5 - 224.5<br>5.46 - 13.70 | 89.5 - 224.5<br>5.46 - 13.70 |
| Max cont pressure (Bar)<br>(PSI)                              | 175<br>2535                  | 230<br>3335                  |
| Max op speed (rpm)  | 4000                         | 4000                         |
| Torque @ max cont pressure (lb-in)                            | 0.87 - 2.18                  | 0.87 - 2.18                  |

## M5 Fixed Displacement Motors



Keep the M5 fixed displacement vane motors in mind when your application requires radial and/or axial shaft loads. The fan-drive version comes equipped with a rugged double row bearing that can eliminate the need for external supports. An integrated proportional valve option provides

speed control for fan circuits. Both fan-drive and standard versions use the same high performance cartridge, giving repeatable speed at specified flows.

| Single Motor Model Series                                     | M5AF                   | M5BS                  | M5BF                  |
|---|------------------------|-----------------------|-----------------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 6.3 - 25<br>.38 - 1.53 | 12 - 45<br>.73 - 2.75 | 12 - 45<br>.73 - 2.75 |
| Max cont pressure (Bar)<br>(PSI)                              | 300<br>4350            | 320<br>4650           | 320<br>4650           |
| Max op speed (rpm)  | 6000                   | 6000                  | 6000                  |
| Torque @ max cont pressure (lb-in)                            | 0.060 - 0.242          | 0.116 - 0.437         | 0.116 - 0.437         |

# Motors High Speed

## M2 Series

[www.parker.com/hyd/m2](http://www.parker.com/hyd/m2)



- High starting torque typically 90% of running torque
- Smooth output torque throughout the entire speed range
- Bi-directional operation
- High pressure shaft seal
- Standard SAE mounting
- Long life and quiet operation
- Heavy duty bearings

| Frame size M2   | -085         | -127         | -169         | -254         | -339         | -508         |
|---|--------------|--------------|--------------|--------------|--------------|--------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 13.9<br>0.85 | 20.8<br>1.27 | 27.7<br>1.69 | 41.6<br>2.54 | 55.6<br>3.39 | 83.2<br>5.08 |
| Max continuous pressure (Bar)<br>(PSI)                        | 138<br>2000  | 138<br>2000  | 138<br>2000  | 138<br>2000  | 138<br>2000  | 69<br>1000   |
| Max intermittent pressure <sup>1</sup> (Bar)<br>(PSI)         | 166<br>2400  | 166<br>2400  | 166<br>2400  | 166<br>2400  | 166<br>2400  | 97<br>1400   |
| Max transient pressure <sup>2</sup> (Bar)<br>(PSI)            | 207<br>3000  | 207<br>3000  | 207<br>3000  | 207<br>3000  | 207<br>3000  | 117<br>1700  |
| Recommended speeds (rpm)                                      | 50-5000      | 40-4000      | 36-3600      | 30-3000      | 20-2000      | 15-1500      |
| Torque @ max cont pressure (Nm)<br>(lb-in)                    | 26<br>230    | 44<br>390    | 56<br>500    | 87<br>770    | 113<br>1000  | 79<br>700    |

1 Intermittent conditions are to be less than 10% of each minute.

2 Transient conditions are to be less than 1% of each minute.

Minimum speeds based on constant load. Consult factory for speeds outside range.

## M4 Series

[www.parker.com/hyd/m4](http://www.parker.com/hyd/m4)



- High starting torque typically 90% of running torque
- Smooth output torque throughout the entire speed range
- Bi-directional operation
- High pressure shaft seal
- Standard SAE mounting
- Long life and quiet operation
- Heavy duty bearings

| Frame size M4   | -015         | -030         | -045         | -060         | -075          |
|---|--------------|--------------|--------------|--------------|---------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 2.45<br>0.15 | 4.91<br>0.30 | 7.37<br>0.45 | 9.83<br>0.60 | 12.29<br>0.75 |
| Max continuous pressure (Bar)<br>(PSI)                        | 138<br>2000  | 138<br>2000  | 138<br>2000  | 138<br>2000  | 138<br>2000   |
| Max intermittent pressure <sup>1</sup> (Bar)<br>(PSI)         | 166<br>2400  | 166<br>2400  | 166<br>2400  | 166<br>2400  | 166<br>2400   |
| Max transient pressure <sup>2</sup> (Bar)<br>(PSI)            | 207<br>3000  | 207<br>3000  | 207<br>3000  | 207<br>3000  | 207<br>3000   |
| Recommended speeds (rpm)                                      | 75-7500      | 50-5000      | 50-5000      | 36-3600      | 30-3000       |
| Torque @ max cont pressure (Nm)<br>(lb-in)                    | 4<br>39      | 10<br>90     | 16<br>140    | 20<br>180    | 25<br>225     |

1 Intermittent conditions are to be less than 10% of each minute.

2 Transient conditions are to be less than 1% of each minute.

Minimum speeds based on constant load. Consult factory for speeds outside range.

# Power Units

## Low-Profile V-Pak

[www.parker.com/hyd/vpak](http://www.parker.com/hyd/vpak) • [www.parker.com/hyd/dhvpak](http://www.parker.com/hyd/dhvpak)



D, H and V-Pak



Low-Profile V-Pak

- Vertical design saves floor space
- Submerged pump for quiet operation and elimination of potential leak point
- Precision pump mounting adaptors to ensure proper alignment and operation
- Suction strainer on inlet protects pump from contamination
- Pressure gauge with shut-off and oil level gauge with thermometer for improved diagnostics
- Standard safety relief valve to protect pump from system shock
- Breather/fill cap used to control ingestion of contaminants
- SAE straight thread connections and ports used to prevent leaks

### **Low-Profile V-Pak features:**

- Cleanout cover for easy access to reservoir

### **D, H and V-Pak features:**

- Remote compensator to adjust system pressure
- 1800 RPM motor supplies more flow at less cost
- Single removable topplate for easy access and service

| Series | Design      | Pressure Bar (PSI) | Max. Flow LPM (GPM)            | Tank (Gallons) | Motor (HP) |
|--------|-------------|--------------------|--------------------------------|----------------|------------|
| D-Pak  | Vertical    | 207 (3000)         | 10.2 (2.7) @ 1725 RPM          | 5              | 0.5–3      |
| H-Pak  | Vertical    | 207 (3000)         | 47 (12.3) @ 1725 RPM           | 10, 20, 30, 40 | 0.5–20     |
| V-Pak  | Vertical    | 207 (3000)         | 59 (15.6) @ 1725 RPM           | 10, 20, 30, 40 | 2–20       |
| V-Pak  | Low Profile | 207 (3000)         | 42 (11)–136.7(36.1) @ 1725 RPM | 80             | 7.5–40     |

# Pumps Piston

## PAVC Series



- High strength cast iron housing
- Built in supercharger
- High side load capacity
- Sealed shaft bearing option
- Two piece housing
- Cartridge controls
- Air bleed valve
- Thru-shaft option (PAVC100)
- Optional port location
- Full pressure rating on water glycol fluids
- Control drain may be filtered and/or cooled

| Frame size PAVC   | -33         | -38         | -65         | -100        |
|---|-------------|-------------|-------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 33<br>2.0   | 38<br>2.3   | 65<br>4.0   | 100<br>6.1  |
| Max continuous pressure (Bar)<br>(PSI)                        | 207<br>3000 | 207<br>3000 | 207<br>3000 | 207<br>3000 |
| Max self priming speed at<br>0 PSI gauge (rpm)                | 3000        | 3000        | 3000        | 3000        |

## PVP Series



- High strength cast iron housing
- Modular controls
- Fast response times
- Thru-shaft options
- Optional port location
- 9 and 11 piston design
- English and metric mounting features
- Low control pressures

| Frame size PVP  | -16         | -23         | -33         | -41         | -48         |
|---|-------------|-------------|-------------|-------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 16<br>1.0   | 23<br>1.4   | 33<br>2.0   | 41<br>2.5   | 48<br>2.9   |
| Max continuous pressure (Bar)<br>(PSI)                        | 248<br>3600 | 248<br>3600 | 248<br>3600 | 248<br>3600 | 248<br>3600 |
| Max self priming speed at<br>0 PSI gauge (rpm)                | 3000        | 3000        | 3000        | 2800        | 2600        |



# Pumps Piston

## PD Series



- Compact-small package size
- Quiet operation
- Low flow ripple to further reduce noise
- Elastomer seals that eliminate gaskets and external leakage
- High operating efficiency for lower power consumption and reduced heat generation
- Simple hydraulic controls with “no-leak” adjustments
- SAE standard mounting flanges and ports
- Long life, tapered-roller shaft bearings
- Long life, low friction, hydrostatically balanced cam bearings
- Full power through-drive capability
- End or side inlet and outlet ports
- Case drain ports for horizontal or vertical, shaft-up mounting
- Optional minimum and maximum displacement adjustments
- Optional case-to-inlet check valve to extend shaft seal life
- Easy to service

| Frame size PD   | -060        | -075        | -100        | -140        |
|---|-------------|-------------|-------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 60<br>3.66  | 75<br>4.6   | 100<br>6.0  | 140<br>8.5  |
| Max continuous pressure (Bar)<br>(PSI)                        | 280<br>4000 | 280<br>4000 | 280<br>4000 | 280<br>4000 |
| Self priming speed @ 1 Bar<br>inlet pressure                  | 2400        | 2300        | 2100        | 2000        |

## PVplus Series



- High strength cast iron housing
- Modular controls
- Large control piston
- Thru-shaft option
- 9 piston design
- Multiple pressure control
- English and metric mounting features
- Reduced flow and pressure ripple

| Frame size PVplus   | -16          | -20          | -23          | -32         | -40          | -46          | -63         | -80           | -92            | -140           | -180        | -270        |
|---|--------------|--------------|--------------|-------------|--------------|--------------|-------------|---------------|----------------|----------------|-------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 16<br>.98    | 20<br>1.2    | 23<br>1.4    | 32<br>1.9   | 40<br>2.4    | 46<br>2.8    | 63<br>3.8   | 80<br>4.8     | 92<br>5.6      | 140<br>8.5     | 180<br>10.9 | 270<br>16.5 |
| Max continuous pressure (Bar)<br>(PSI)                        | 345<br>5000  | 345<br>5000  | 345<br>5000  | 345<br>5000 | 345<br>5000  | 345<br>5000  | 345<br>5000 | 345<br>5000   | 345<br>5000    | 345<br>5000    | 345<br>5000 | 345<br>5000 |
| Max self priming speed at<br>0 PSI gauge (rpm)                | 2750         | 2750         | 2750         | 2400        | 2400         | 2400         | 2400        | 2300          | 2200           | 2400           | 2200        | 1800        |
| Input power (hp)<br>(kw)                                      | 24.8<br>18.5 | 31.4<br>23.4 | 33.6<br>25.1 | 47<br>35.1  | 62.4<br>46.5 | 67.3<br>50.2 | 94<br>70.1  | 119.6<br>89.2 | 183.5<br>136.8 | 200.4<br>149.4 | 282<br>210  | 400<br>298  |

# Pumps Piston

## Premier Series



- Highest rated pressure of any comparable pump available in the market place today
- Full power thru-drive capability allows two (2) pumps of the same displacement to be run in tandem at full rated pressure and flow, simultaneously
- Fast, compensator response minimizes pressure overshoot
- Two stage, pilot operated compensator provides sharp pressure cutoff at compensator setting, typically regulating pressure within 50 psi (3.5 bar) Compensator may easily be remotely controlled or used in load sensing circuits
- Precision barrel bearing absorbs radial forces, allowing longer operation at higher pressure and higher speeds
- Piston design minimizes trapped oil volume to maximize efficiency
- Angled barrel ports reduce the piston circle diameter, which allows oil to enter at reduced velocity. This allows the pump to run faster, with atmospheric inlet pressure
- Spherical port plate and barrel face provides support to barrel to offset forces from angled ports
- Large suction port reduces inlet flow velocity to allow the pumps to run at higher speeds with atmospheric inlet
- Standard SAE split flange with inch or metric bolts, depending on pump version (SAE or metric)
- Conforms to SAE or ISO mounting standards
- Damped low inertia rocker cam allows very quick compensation, resulting in more stable and quieter pump
- Heavy duty shaft bearing to absorb side and thrust loads
- High pressure shaft seal allows higher case pressure without external leakage. Note: it is always advisable to maintain the lowest possible case pressure
- Drive shaft options include keyed or splined in SAE, ISO and DIN
- A wide variety of optional controls are available and are designed with simplicity and a maximum of common elements

| Model Series                         | P05/P080    | P07/P110     | P09/P140     | P12/P200     | P16/P260     |
|--------------------------------------|-------------|--------------|--------------|--------------|--------------|
| Displacement                         | 80.3 cc/rev | 109.8 cc/rev | 140.9 cc/rev | 200.0 cc/rev | 262.2 cc/rev |
| Max. Continuous Pressure             | 6000 PSI    | 6000 PSI     | 6000 PSI     | 6000 PSI     | 6000 PSI     |
| Max. Intermittent Pressure           | 7250 PSI    | 7250 PSI     | 7250 PSI     | 7250 PSI     | 7250 PSI     |
| Max. Rated Drive Speed               | 2550 RPM    | 2450 RPM     | 2300 RPM     | 2100 RPM     | 1850 RPM     |
| Pump Flow 1800 RPM & 100 PSI         | 38 GPM      | 52 GPM       | 66.5 GPM     | 95 GPM       | 124 GPM      |
| Input Horsepower 1800 RPM & 5000 PSI | 113 HP      | 171 HP       | 217 HP       | 308 HP       | 404 HP       |

# Pumps Piston

## Gold Cup



- Quick change valve block - easy to service/replace
- Modular controls - easy to service and change
- Versatile controls - can be located on either side of pump or motor for maximum freedom of design
- Dampened low inertia rocker cam - more stable, quieter and faster than other designs
- Exclusive zero - backlash rotary servo design - lifetime accuracy
- Field adjustable compensator override - easily adjusted without removing from machinery
- Precision barrel bearing, a distinctive Parker Denison Hydraulics feature for over 30 years - permits high speeds, high pressure and provides long life
- Patented ring style replenishing checks fastest operation with no sliding poppets or parts and low pressure drop
- Auxiliary pump can be changed without disassembling the transmission
- One piece stroking vane/cam means no lost motion, zero backlash, better control, and no linkages to wear out
- Conforms to SAE mounting standards. These products are qualified to meet Military specifications MIL-P-17869A and MIL-S-901-C Grade A
- Fastest compensator response: Gives maximum of 10% pressure overshoot at rated conditions (guaranteed times under all conditions faster response times possible depending upon application)

## Pump Performance Data

| Model Series   | P6        | P7         | P8         | P11        | P14        | P24        | P30        |
|--|-----------|------------|------------|------------|------------|------------|------------|
| Displacement   | 98.3 cc/r | 118.8 cc/r | 131.1 cc/r | 180.3 cc/r | 229.5 cc/r | 403.2 cc/r | 501.5 cc/r |
| Max. Continuous Pressure   | 5000 PSI  | 5000 PSI   | 3600 PSI   | 5000 PSI   | 5000 PSI   | 5000 PSI * | 5000 PSI * |
| Max. Intermittent Pressure**   | 6000 PSI  | 6000 PSI   | 4500 PSI   | 6000 PSI   | 6000 PSI   | 5000 PSI * | 5000 PSI * |
| Rated Drive Speed  | 3000 RPM  | 3000 RPM   | 2100 RPM   | 2400 RPM   | 2400 RPM   | 1800 RPM   | 1800 RPM   |
| Flow @ 1800 RPM  | 47 GPM    | 57 GPM     | 62 GPM     | 86 GPM     | 109 GPM    | 192 GPM    | 238 GPM    |
| Input Horsepower @ Max. Continuous Pressure and 1800 rpm and 40cSt Petroleum Oil | 153       | 183        | 145        | 275        | 348        | 626        | 765        |

\* Variable speed. Higher servo pressure may be required.

\*\* 10% of operating time, not exceeding 6 successive seconds.

## Motor Performance Data

| Model Series  | M6         | M7         | M8         | M11        | M14          | M24          | M30          |
|---|------------|------------|------------|------------|--------------|--------------|--------------|
| Displacement  | 98.3 cc/r  | 118.8 cc/r | 131.1 cc/r | 180.3 cc/r | 229.5 cc/r   | 403.2 cc/r   | 501.5 cc/r   |
| Max. Continuous Pressure  | 5000 PSI   | 5000 PSI   | 3600 PSI   | 5000 PSI   | 5000 PSI     | 5000 PSI *   | 5000 PSI *   |
| Max. Intermittent Pressure**  | 6000 PSI   | 6000 PSI   | 4500 PSI   | 6000 PSI   | 6000 PSI     | 5000 PSI *   | 5000 PSI *   |
| Maximum Rated Shaft Speed   | 3000 RPM   | 3000 RPM   | 2100 RPM   | 2400 RPM   | 2400 RPM     | 1800 RPM     | 1800 RPM     |
| Input Flow Required for 1800 rpm  | 47 GPM     | 57 GPM     | 62 GPM     | 86 GPM     | 109 GPM      | 192 GPM      | 238 GPM      |
| Output Torque at Maximum Rated Pressure   | 4327 lb-in | 5348 lb-in | 4216 lb-in | 8146 lb-in | 10,410 lb-in | 18,320 lb-in | 23,000 lb-in |
| Output Horsepower @ Max. Continuous Pressure and 1800 rpm and 40cSt Petroleum Oil | 123        | 153        | 120        | 232        | 297          | 523          | 657          |

\* Variable speed. Higher servo pressure may be required.

\*\* 10% of operating time, not exceeding 6 successive seconds.



# Pumps Hybrid

## T6H Series Hybrid



The hybrid pump is a combination of fixed displacement vane pump B, C, D cartridges combined with a variable cartridge of PV20 or PV29 piston pump. The cartridges are driven by a common shaft without coupling in between they have a large common suction port and two or three independent outlet ports: One for the piston, one or two for the vane pump.

| Frame size T6H*   | 20B                      | 20C                        | 29B                       | 29C                        | 29D                          | 29DB                         |
|---|--------------------------|----------------------------|---------------------------|----------------------------|------------------------------|------------------------------|
| Displacement** (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 5.7 - 92.9<br>.35 - 5.63 | 10.8 - 142.9<br>.66 - 8.70 | 5.7 - 111.9<br>.35 - 6.83 | 10.8 - 161.9<br>.66 - 9.88 | 47.5 - 219.9<br>2.90 - 13.42 | 53.2 - 269.9<br>3.25 - 16.47 |
| Max pressure*** (Bar)<br>(PSI)                                  | 240<br>3500              | 240<br>3500                | 200<br>3000               | 200<br>3000                | 200<br>3000                  | 200<br>3000                  |
| Max speed*** (rpm)  | 2600                     | 2600                       | 2400                      | 2400                       | 2400                         | 2400                         |

\*Complete model code required, see catalog on CD

\*\*Piston pump at full displacement

\*\*\*Lower for larger displacements, see catalog

# Pumps Fixed Displacement Vane

## T Series Single



- Silent technology
- Wide range of displacements
- User friendly - easy conversions and evolutions
- Wide number of shafts available
- Double shaft seal option possible
- Drive train options available (SAE-A/B/C)

| Frame size T   | 7B                | 6C                  | 7D/S              | 7E/S                    |
|--|-------------------|---------------------|-------------------|-------------------------|
| Displacement* (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 5.8-50<br>.35-3.1 | 10.8-100<br>.66-6.1 | 44-158<br>2.7-9.6 | 132.3-268.7<br>8.1-16.4 |
| Max pressure** (Bar)<br>(PSI)                                  | 320<br>4650       | 275<br>4000         | 300<br>4350       | 240<br>3500             |
| Max speed** (rpm)  | 3600              | 2800                | 3000              | 2200                    |

\*Available range based on various combinations of displacements

\*\*Lower for larger displacements. See catalog.

# Pumps Fixed Displacement Vane

## T Series Double



- Low noise
- SAE or ISO standards
- One piece shaft (no internal torque limitations)
- One inlet
- 32 porting orientations available
- Wide displacement possibility
- High power to weight ratio
- Wide range of options available - shafts, threads and pilots

| Frame size T   | 7BB/S              | 6CC                     | 67CB                    | 7DB/S                  | 67DC                     |
|--|--------------------|-------------------------|-------------------------|------------------------|--------------------------|
| Displacement* (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 11.6-100<br>.7-6.2 | 21.6-200<br>1.3-12.2    | 16.6-150<br>1.0-9.2     | 49.8-208<br>3.0-12.7   | 54.8-258<br>3.3-15.7     |
| Max pressure** (Bar)<br>(PSI)                                  | 320<br>4650        | 275<br>4000             | 300<br>4350             | 300<br>4350            | 275<br>4000              |
| Max speed (rpm)  | 2200               | 2200                    | 2200                    | 2200                   | 2200                     |
| Frame size T   | 7DD/S              | 7EB/S                   | 67EC                    | 7ED/S                  | 7EE/S                    |
| Displacement* (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 88-316<br>5.4-19.2 | 138.1-318.7<br>8.4-19.5 | 143.1-368.7<br>8.8-22.5 | 176.3-426.7<br>10.8-26 | 264.6-537.4<br>16.2-32.8 |
| Max pressure** (Bar)<br>(PSI)                                  | 250<br>3630        | 300<br>4350             | 275<br>4000             | 250<br>3630            | 240<br>3500              |
| Max speed (rpm)  | 2200               | 2200                    | 2200                    | 2200                   | 2200                     |

\*Available range based on various combinations of displacements

\*\*Lower for larger displacements. See catalog.

## T Series Triple



- Low noise
- SAE or ISO standards
- One piece shaft (no internal torque limitations)
- One inlet
- 128 porting orientations available
- Many displacement combinations per stage
- High power to weight ratio
- Wide range of options available - shafts, threads and pilots

| Frame size T   | 67DBB                | 67DCB                | 67DCC                | 7DDB/S               | 67DDCS               | 7EDB/S                   | 67EDC/S                  |
|--|----------------------|----------------------|----------------------|----------------------|----------------------|--------------------------|--------------------------|
| Displacement* (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 55.6-258<br>3.4-15.8 | 60.6-308<br>3.7-18.8 | 65.6-358<br>4.0-21.8 | 93.8-366<br>5.7-22.3 | 98.8-416<br>6.0-25.3 | 182.1-476.7<br>11.1-29.1 | 187.1-526.7<br>11.4-32.1 |
| Max pressure** (Bar)<br>(PSI)                                  | 300<br>4350          | 300<br>4350          | 275<br>4000          | 300<br>4350          | 275<br>4000          | 300<br>4350              | 275<br>4000              |
| Max speed (rpm)  | 2200                 | 2200                 | 2200                 | 2200                 | 2200                 | 2200                     | 2200                     |

\*Available range based on various combinations of displacements

\*\*Lower for larger displacements. See catalog.

# Pumps Fixed Displacement Vane

## SDV Single



The SDV Series fixed displacement vane pumps are ideal for low to mid-pressure applications. Their compact design and low noise

features make them well suited for filter carts, test stands and remote pilot pumps.

| Frame size SDV10*   | 1*1         | 1*2         | 1*3         | 1*4         | 1*5          | 1*6          | 1.7          |
|---|-------------|-------------|-------------|-------------|--------------|--------------|--------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 3.3<br>.20  | 6.6<br>.40  | 9.8<br>.60  | 13.1<br>.80 | 16.4<br>1.00 | 19.5<br>1.19 | 22.8<br>1.39 |
| Max pressure (Bar)<br>(PSI)                                   | 175<br>2500 | 175<br>2500 | 175<br>2500 | 175<br>2500 | 175<br>2500  | 150<br>2200  | 140<br>2000  |
| Max speed (rpm)   | 1800        | 1800        | 1800        | 1800        | 1800         | 1800         | 1800         |

\*Complete model code required, see catalog on CD

| Frame size SDV20*   | 1*6          | 1*7          | 1*8          | 1*9          | 1*11         | 1*12         | 1*13         |
|---|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 19.5<br>1.19 | 22.8<br>1.39 | 26.5<br>1.62 | 29.7<br>1.81 | 36.4<br>2.22 | 39.0<br>2.38 | 42.4<br>2.59 |
| Max pressure (Bar)<br>(PSI)                                   | 175<br>2500  | 175<br>2500  | 175<br>2500  | 175<br>2500  | 175<br>2500  | 150<br>2200  | 150<br>2200  |
| Max speed (rpm)   | 1800         | 1800         | 1800         | 1800         | 1800         | 1800         | 1800         |

\*Complete model code required, see catalog on CD

## SDV Double



The SDV Series fixed displacement vane pumps are ideal for low to mid-pressure applications. The double pump provides the flexibility of two different displacements within one housing. The compact

design and low noise features make them well suited for filter carts, test stands, remote pilot pumps, and for hi/lo circuits.

| Frame size SDV2010*   | 1F7                       | 1F8                        | 1F9                        | 1F11                       | 1F12                       | 1F13                       |
|---|---------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| Displacement** (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 26.1 - 45.6<br>1.6 - 2.78 | 29.8 - 49.3<br>1.81 - 3.00 | 33.0 - 52.5<br>2.02 - 3.20 | 39.7 - 59.2<br>2.42 - 3.61 | 42.3 - 61.8<br>2.58 - 3.77 | 45.7 - 65.2<br>2.80 - 4.00 |
| Max pressure (Bar)<br>(PSI)                                     | 175<br>2500               | 175<br>2500                | 175<br>2500                | 175<br>2500                | 150<br>2200                | 150<br>2200                |
| Max speed (rpm)   | 1800                      | 1800                       | 1800                       | 1800                       | 1800                       | 1800                       |

\*Complete model code required, see catalog on CD

\*\*Based on combinations with SDV10 sizes

| Frame size SDV2020*   | 1F7                        | 1F8                        | 1F9                        | 1F11                       | 1F12                       | 1F13                       |
|---|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| Displacement** (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 42.3 - 65.2<br>2.58 - 4.00 | 46.0 - 68.9<br>2.80 - 4.20 | 49.2 - 72.1<br>3.00 - 4.00 | 55.9 - 78.8<br>3.41 - 4.81 | 58.5 - 81.4<br>3.57 - 4.96 | 61.9 - 84.8<br>3.87 - 5.15 |
| Max pressure (Bar)<br>(PSI)                                     | 175<br>2500                | 175<br>2500                | 175<br>2500                | 175<br>2500                | 150<br>2200                | 150<br>2200                |
| Max speed (rpm)   | 1800                       | 1800                       | 1800                       | 1800                       | 1800                       | 1800                       |

\*Complete model code required, see catalog on CD

\*\*Based on combinations with SDV10 sizes



# Pumps/Motors Gear

## PGP 500 Series

[www.parker.com/hyd/pgp500](http://www.parker.com/hyd/pgp500)



- Superior performance
- High efficiency
- Low noise operation at high operating pressures
- International mounts and connections
- Integrated valve capabilities
- Common inlet multiple pump configurations
- Certain models are available through the Rapid Response Program (RRP)

| Frame size PGP505   | -2          | -3          | -4          | -5          | -6          | -7          | -8          | -9          | -10         | -11         | -12         |
|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 2<br>.12    | 3<br>.18    | 4<br>.24    | 5<br>.31    | 6<br>.37    | 7<br>.43    | 8<br>.49    | 9<br>.55    | 10<br>.61   | 11<br>.67   | 12<br>.73   |
| Max continuous pressure (Bar)<br>(PSI)                        | 275<br>3988 | 275<br>3988 | 275<br>3988 | 275<br>3988 | 275<br>3988 | 275<br>3988 | 275<br>3988 | 250<br>3625 | 250<br>3625 | 250<br>3625 | 220<br>3190 |
| Max speed at (rpm)  | 4000        | 4000        | 4000        | 4000        | 3600        | 3300        | 3000        | 2900        | 2800        | 2400        | 2400        |

| Frame size PGP511   | -6          | -7          | -8          | -10         | -11         | -14         | -16         | -18         | -19         | -21         | -23         | -27         | -28         | -31         |
|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 6<br>.37    | 7<br>.43    | 8<br>.49    | 10<br>.61   | 11<br>.67   | 14<br>.85   | 16<br>.98   | 18<br>1.10  | 19<br>1.16  | 21<br>1.28  | 23<br>1.40  | 27<br>1.65  | 28<br>1.71  | 31<br>1.89  |
| Max continuous pressure<br>(Bar)<br>(PSI)                     | 250<br>3500 | 250<br>3500 | 250<br>3500 | 250<br>3500 | 250<br>3500 | 250<br>3500 | 250<br>3400 | 250<br>3400 | 250<br>3250 | 235<br>3000 | 225<br>2750 | 190<br>2350 | 185<br>2300 | 165<br>2100 |
| Max speed at (rpm)  | 4000        | 4000        | 4000        | 3600        | 3600        | 3300        | 3000        | 3000        | 3000        | 2800        | 2800        | 2400        | 2300        | 2300        |

Please see the CD for more information on the Rapid Response Program (RRP).



# Pumps/Motors Gear

## PGP300 Series

[www.parker.com/hyd/pgp300](http://www.parker.com/hyd/pgp300)



- Three-piece cast iron construction
- Low friction bushing design
- Single, multiple, piggyback and thru-drive assemblies
- Heavy duty applications
- Long life in severe operating environments
- Integrated or bolt-on valve options available
- Can be configured as pump or motor

| Frame size PGP315/PGM315                                      | -05          | -06          | -07          | -08          | -10          | -11          | -12          | -13          | -15          | -16          | -17          | -18          | -20          |
|---|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 10.2<br>.620 | 12.7<br>.775 | 15.2<br>.930 | 17.8<br>1.09 | 20.3<br>1.24 | 22.9<br>1.40 | 25.9<br>1.55 | 27.9<br>1.71 | 30.5<br>1.86 | 33.0<br>2.02 | 35.6<br>2.17 | 38.1<br>2.33 | 40.6<br>2.48 |
| Max continuous pressure (Bar)<br>(PSI)                        | 245<br>3500  | 245<br>3500  | 245<br>3500  | 245<br>3500  | 245<br>3500  | 245<br>3500  | 245<br>3500  | 245<br>3500  | 225<br>3300  | 215<br>3100  | 200<br>2900  | 190<br>2700  | 175<br>2500  |
| Max speed (rpm)   | 3000         | 3000         | 3000         | 3000         | 3000         | 3000         | 3000         | 3000         | 3000         | 3000         | 3000         | 3000         | 3000         |

| Frame size PGP330/PGM330                                      | -05          | -07          | -10          | -12          | -15          | -17          | -20          |
|---|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 16.1<br>.985 | 24.2<br>1.47 | 32.3<br>1.97 | 40.4<br>2.46 | 48.4<br>2.95 | 56.5<br>3.44 | 64.6<br>3.94 |
| Max continuous pressure (Bar)<br>(PSI)                        | 245<br>3500  | 245<br>3500  | 245<br>3500  | 245<br>3500  | 245<br>3500  | 225<br>3250  | 210<br>3000  |
| Max speed (rpm)   | 3000         | 3000         | 3000         | 3000         | 3000         | 3000         | 3000         |

| Frame size PGP350/PGM350                                      | -05          | -07          | -10          | -12          | -15          | -17          | -20          | -22          | -25           |
|---|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 20.9<br>1.28 | 31.3<br>1.91 | 41.8<br>2.55 | 52.2<br>3.19 | 62.7<br>3.82 | 73.1<br>4.46 | 83.6<br>5.10 | 94.0<br>5.73 | 104.5<br>6.38 |
| Max continuous pressure (Bar)<br>(PSI)                        | 245<br>3500  | 245<br>3500  | 245<br>3500  | 245<br>3500  | 245<br>3500  | 225<br>3250  | 210<br>3000  | 190<br>2750  | 175<br>2500   |
| Max speed (rpm)   | 2400         | 2400         | 2400         | 2400         | 2400         | 2400         | 2400         | 2400         | 2400          |

| Frame size PGP365/PGM365                                      | -07          | -10          | -12          | -15          | -17           | -20           | -22           | -25           |
|---|--------------|--------------|--------------|--------------|---------------|---------------|---------------|---------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 44.3<br>2.70 | 59.0<br>3.60 | 73.8<br>4.50 | 88.5<br>5.40 | 103.3<br>6.30 | 118.0<br>7.20 | 132.8<br>8.10 | 147.5<br>9.00 |
| Max continuous pressure (Bar)<br>(PSI)                        | 245<br>3500  | 245<br>3500  | 245<br>3500  | 245<br>3500  | 245<br>3500   | 245<br>3500   | 225<br>3250   | 210<br>3000   |
| Max speed (rpm)   | 2400         | 2400         | 2400         | 2400         | 2400          | 2400          | 2400          | 2400          |





# Pumps/Motors Gear

## HP7 Series

[www.parker.com/hyd/hp7](http://www.parker.com/hyd/hp7)



- Aluminum or cast iron construction
- Clockwise or counter-clockwise rotation
- Flows to 116 GPM per section
- Journal bearings
- Available with fluorocarbon seals
- Also available as tandem and piggy-back configuration pump

| Frame size HP7  | -250         | -300         | -350          | -400          | -450          | -500          | -550           |
|---|--------------|--------------|---------------|---------------|---------------|---------------|----------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 82.9<br>5.06 | 99.1<br>6.05 | 115.9<br>7.07 | 128.3<br>7.83 | 143.4<br>8.75 | 159.8<br>9.75 | 176.0<br>10.74 |
| Max continuous pressure (Bar)<br>(PSI)                        | 276<br>4000  | 276<br>4000  | 276<br>4000   | 276<br>4000   | 255<br>3700   | 228<br>3300   | 207<br>3000    |
| Max speed (rpm)   | 2500         | 2500         | 2500          | 2500          | 2500          | 2500          | 2500           |

## HP8 Series

[www.parker.com/hyd/hp8](http://www.parker.com/hyd/hp8)



- Aluminum construction
- Clockwise or counter-clockwise rotation
- Flows to 177 GPM per section
- Journal bearings
- Available with fluorocarbon seals
- Also available as tandem pump

| Frame size HP8  | -400          | -450          | -500          | -550           | -600           | -660           | -770           | -850           |
|---|---------------|---------------|---------------|----------------|----------------|----------------|----------------|----------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 128.3<br>7.83 | 143.4<br>8.75 | 159.8<br>9.75 | 176.0<br>10.74 | 193.0<br>11.78 | 213.9<br>13.05 | 246.0<br>15.01 | 268.4<br>16.38 |
| Max continuous pressure (Bar)<br>(PSI)                        | 276<br>4000   | 276<br>4000   | 276<br>4000   | 276<br>4000    | 276<br>4000    | 248<br>3600    | 228<br>3300    | 207<br>3000    |
| Max speed* (rpm)  | 2500          | 2500          | 2500          | 2500           | 2500           | 2500           | 2500           | 2500           |

\*Speeds above 2000 RPM require the suction to be pressurized to 5 PSI minimum.

## P16 Series

[www.parker.com/hyd/p16](http://www.parker.com/hyd/p16)



- Aluminum flange and cover
- Cast iron gear plate
- Clockwise or counter-clockwise rotation
- Flows to 38 GPM per section
- Journal bearings
- Available with fluorocarbon seals
- Available in tandem and triple configurations
- Integral priority valve available
- Electric clutches available
- Certain models are available through the Rapid Response Program

| Frame size P16  | -45         | -65          | -85          | -100         | -115         | -150         | -180         | -200         |
|---|-------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Displacement (cm <sup>3</sup> /rev)<br>(in <sup>3</sup> /rev) | 14.4<br>.88 | 20.8<br>1.27 | 27.3<br>1.66 | 32.1<br>1.96 | 36.7<br>2.24 | 48.1<br>2.93 | 57.5<br>3.51 | 63.9<br>3.90 |
| Max continuous pressure (Bar)<br>(PSI)                        | 207<br>3000 | 207<br>3000  | 207<br>3000  | 207<br>3000  | 207<br>3000  | 207<br>3000  | 152<br>2200  | 138<br>2000  |
| Max speed (rpm)   | 3600        | 3600         | 3400         | 3300         | 3100         | 2800         | 2500         | 2200         |

Please see the CD for more information on the Rapid Response Program (RRP).



# Rotary Actuators

## HTR Series

[www.parker.com/hyd/htr](http://www.parker.com/hyd/htr)



- Rack and pinion rotary actuator provides high power at low rotational speed
- Gearing and cylinders self-contained and protected against contamination
- Standard and custom rotations available
- Full range of options

| HTR Series | Pressure Bar (PSI) | Displacement cm <sup>3</sup> /rad (in <sup>3</sup> /rad) | Torque Newton Meter (lb-in) |
|------------|--------------------|--|-----------------------------|
| .9         | 207 (3000)         | 6 (0.36)   | 102 (900)                   |
| 1.8        | 207 (3000)         | 12 (0.7)   | 203 (1800)                  |
| 3.7        | 207 (3000)         | 25 (1.5)   | 418 (3700)                  |
| 5          | 207 (3000)         | 33 (2.0)   | 565 (5000)                  |
| 7.5        | 207 (3000)         | 51 (3.1)   | 847 (7500)                  |
| 10         | 207 (3000)         | 65 (4.0)   | 1130 (10,000)               |
| 15         | 207 (3000)         | 93 (5.7)   | 1695 (15,000)               |
| 22         | 138 (2000)         | 145 (8.8)  | 1695 (15,000)               |
| 30         | 207 (3000)         | 186 (11.3)   | 3390 (30,000)               |
| 45         | 138 (2000)         | 290 (17.7)   | 3390 (30,000)               |
| 75         | 207 (3000)         | 480 (29.3)   | 8474 (75,000)               |
| 150        | 207 (3000)         | 960 (58.6)   | 16,948 (150,000)            |
| 300        | 207 (3000)         | 1856 (113.3)   | 33,896 (300,000)            |
| 600        | 207 (3000)         | 3701 (226.0)   | 67,791 (600,000)            |

## M (Mill) Series

[www.parker.com/hyd/mill](http://www.parker.com/hyd/mill)



- Non-tierod rack and pinion actuator provides dependability, improved durability and enhanced ease of maintenance
- Wide range of performance and features

| M Series | Pressure Bar (PSI) | Displacement cm <sup>3</sup> /rad (in <sup>3</sup> /rad) | Torque Newton Meter (lb-in) |
|----------|--------------------|--|-----------------------------|
| 75       | 207 (3000)         | 442 (27)   | 8474 (75,000)               |
| 150      | 207 (3000)         | 901 (55)   | 16,948 (150,000)            |
| 300      | 207 (3000)         | 1836 (112)   | 33,896 (300,000)            |
| 600      | 207 (3000)         | 3669 (224)   | 67,791 (600,000)            |
| 1000     | 207 (3000)         | 5800 (354)   | 113,000 (1,000,000)         |
| 50000    | 207 (3000)         | 285,388 (17,423)   | 5,650,000 (50,000,000)      |

Contact the factory, many other sizes available

## LTR Series

[www.parker.com/hyd/ltr](http://www.parker.com/hyd/ltr)



- Rotary actuator for low pressure applications
- Rack and pinion gearing with lightweight aluminum housing
- Three positions of rotation
- Full range of options

| LTR Series | Pressure Bar (PSI) | Displacement cm <sup>3</sup> /rad (in <sup>3</sup> /rad) | Torque Newton Meter (lb-in) |
|------------|--------------------|--|-----------------------------|
| 101        | 102 (1500)         | 7 (0.40)   | 67 (592)                    |
| 102        | 68 (1000)          | 13 (0.80)  | 67 (592)                    |
| 151        | 102 (1500)         | 20 (1.20)  | 200 (1770)                  |
| 152        | 102 (1500)         | 39 (2.41)  | 399 (3530)                  |
| 201        | 102 (1500)         | 46 (2.81)  | 479 (4240)                  |
| 251        | 102 (1500)         | 70 (4.30)  | 728 (6443)                  |
| 202        | 102 (1500)         | 93 (5.67)  | 957 (8470)                  |
| 252        | 102 (1500)         | 141 (8.59)   | 1456 (12,885)               |
| 321        | 68 (1000)          | 187 (11.40)  | 1289 (11,407)               |
| 322        | 68 (1000)          | 374 (22.80)  | 2578 (22,813)               |



# Rotary Actuators

## HRN Series

[www.parker.com/hyd/hrn](http://www.parker.com/hyd/hrn)



- Vane actuator provides many options in torque and pressure
- Rugged construction
- Compact size offers maximum flexibility in mounting and packaging

| HRN Series | Pressure Bar (PSI) | Displacement cm <sup>3</sup> /rad (in <sup>3</sup> /rad) | Torque Newton Meter (lb-in) |
|------------|--------------------|--|-----------------------------|
| 10S        | 69 (1000)          | 2.12 (0.13)  | 10 (87)                     |
| 15S        | 69 (1000)          | 3.61 (0.22)  | 20 (173)                    |
| 20S        | 69 (1000)          | 5.09 (0.31)  | 29 (260)                    |
| 30S        | 69 (1000)          | 10.82 (0.66)   | 59 (520)                    |
| 100S       | 69 (1000)          | 23.55 (1.44)   | 123 (1089)                  |
| 200S       | 69 (1000)          | 46.90 (2.86)   | 314 (2779)                  |
| 400S       | 69 (1000)          | 92.31 (5.63)   | 539 (4770)                  |
| 700S       | 69 (1000)          | 165.52 (10.1)  | 980 (8673)                  |

S – Single vane performance is listed  
 D – Dual vane options can double the ratings  
 S – 270 degrees, D – 90 degrees rotation angles

## Tork-Mor Series

[www.parker.com/hyd/torkmor](http://www.parker.com/hyd/torkmor)



- Compact, single or double vane actuators
- 100 degrees rotation for double vane; 280 series rotation in single vane
- Wide range of options

| Tork Mor | Pressure Bar (PSI) | Displacement cm <sup>3</sup> /rad (in <sup>3</sup> /rad) | Torque Newton Meter (lb-in) |
|----------|--------------------|--|-----------------------------|
| S33      | 34 (500)           | 29.48 (1.8)  | 90 (800)                    |
| S42      | 69 (1000)          | 60.61 (3.7)  | 381 (3370)                  |
| S44      | 51 (750)           | 106.47 (6.5)   | 463 (4100)                  |
| S46      | 34 (500)           | 160.52 (9.8)   | 458 (4050)                  |
| S74      | 69 (1000)          | 355.45 (21.7)  | 2260 (20,000)               |
| S77      | 51 (750)           | 624.08 (38.1)  | 2859 (25,300)               |
| S105     | 69 (1000)          | 1092.55 (66.7)   | 6926 (61,300)               |
| S108     | 51 (750)           | 1746.11 (106.6)  | 8022 (71,000)               |
| S1012    | 34 (500)           | 2617.52 (159.8)  | 7943 (70,300)               |

S – Single vane performance is listed  
 DS – Dual vane options can double the ratings

## Custom Engineered Products

[www.parker.com/customactuators](http://www.parker.com/customactuators)



Mega-torque units to 64 million lb-in  
 Dimensions: 4¼ x 5½ x 1¼ m  
 (14 x 18 x 4 ft)

Durability features that provide 99% reliability in 10 million cycles. Custom designed to integrate as part of customer structure. Housing and shafting designed with special materials and features to carry high induced loads.

- Rotations to 1080°, variety of speeds, special shafting, mounting, and porting accommodations
- Units with minimal backlash, combined linear and rotational motion functions

- Integrated with control valve packages, position feedback for total system solutions
- Titanium, monel, stainless steels, bronzes
- Compliance to customer specs and agency certifications—ABS, FDA, UL/CE, SAE, military
- Special environments/applications – robotic, submerged, clean room, medical, PC chips
- Proprietary sizing analysis programs applied to assure safety margins, reliability predictions

# Valves Hydraulic

## Directional Control Valves

[www.parker.com/hyd/dcv](http://www.parker.com/hyd/dcv) • [www.parker.com/hyd/manifolds](http://www.parker.com/hyd/manifolds)



- NFPA manifold mounted
- Rugged spools with four control lands; up to 21 spool styles available depending on operator
- Solenoid, lever, cam, air or oil pilot operated
- Soft-shift available on D1 and D3 solenoid operated valves
- Low pressure drop
- Phosphate finish body
- Easy access mounting bolts

| Valve Size                               | D1SE          | D1V           | D3V            | D31V            | D61V           | D81V           | D101V           |
|--|---------------|---------------|----------------|-----------------|----------------|----------------|-----------------|
| Maximum flow* (LPM)<br>(GPM)             | 20<br>4       | 83<br>22      | 150<br>40      | 175<br>45       | 390<br>100     | 622<br>180     | 946<br>250      |
| Max operating pressure (Bar)<br>(PSI)    | 350<br>5000   | 345<br>5000   | 345<br>5000    | 345<br>5000     | 207<br>3000    | 345<br>5000    | 207<br>3000     |
| Mounting style (NFPA)<br>(CETOP)<br>(NG) | D03<br>3<br>6 | D03<br>3<br>6 | D05<br>5<br>10 | D05H<br>5H<br>- | D08<br>8<br>25 | D08<br>8<br>25 | D10<br>10<br>32 |

\*Depending on spool

## Manapak Sandwich Valves

[www.parker.com/hyd/manapak](http://www.parker.com/hyd/manapak)



- Mounted between directional control valves and their mounting surface
- Steel bodies and internal hardened steel components for strength and durability

| Series   | CM                              | CPOM                           | FM                              | PRDM                               | PRM                 | RM                             |
|--|---------------------------------|--------------------------------|---------------------------------|------------------------------------|---------------------|--------------------------------|
| Type   | Check                           | P.O. Check                     | Flow control                    | Direct operating pressure reducing | Pressure reducing   | Pressure relief                |
| Maximum flow LPM (GPM)<br>D03 Mounting, Size 2<br>D05 Mounting, Size 3<br>D08 Mounting, Size 6 | 76 (20)<br>113 (30)<br>340 (90) | 53 (14)<br>76 (20)<br>227 (60) | 76 (20)<br>113 (30)<br>340 (90) | 151 (40)<br>303 (80)               | 64 (17)<br>189 (50) | 53 (14)<br>76 (20)<br>340 (90) |
| Max optional pressure: (Bar)<br>(PSI)  | 345<br>5000                     | 345<br>5000                    | 345<br>5000                     | 315<br>4560                        | 345<br>5000         | 345<br>5000                    |

# Valves Hydraulic

## Pressure Control Valves

[www.parker.com/hyd/pcv](http://www.parker.com/hyd/pcv)



### In-Line Mounted

- Right angle or in-line-style valves
- Pressure ranges between 0.25 and 250 Bar (4 and 3600 PSI)
- Soft-seat poppets in brass or stainless steel for near zero leaks
- Non-standard and special port styles available on request

### Manifold-Mounted

- Pilot operated, normally closed, quick response and spool-type valves available
- Pressure range of 25 to 350 Bar (363 to 5075 PSI)
- Subplate or slip-in mounting offered
- 2 or 3 adjustment modes

| Series   | 620                        | 63x                        | 64x                        | 665                      |
|--|----------------------------|----------------------------|----------------------------|--------------------------|
| Size NPT<br>SAE  | 1/4" - 3/4"<br>-4 thru -12 | 1/4" - 3/4"<br>-4 thru -12 | 1/4" - 3/4"<br>-4 thru -12 | 1/4" - 1"<br>-4 thru -16 |
| Direct acting<br>Pilot operated                                    |                            |                            |                            | X                        |
| Working pressure (Bar)<br>(PSI)                                    | 0.3 - 248<br>4 - 3600      | 0.3 - 248<br>4 - 3600      | 0.3 - 248<br>4 - 3600      | 0.3 - 248<br>4 - 3600    |
| Body material<br>Aluminum<br>Brass<br>Stainless steel<br>Soft seat | X<br><br><br>X             | <br>X<br><br>X             | <br><br>X<br>X             | X<br><br>X<br>X          |

| Series/Function         | R*M            | R*R            | RS*M           | RS*R           | PR*M           | S*M            | UR*M           | US*M           | VS          | VM          | VBY*A         | VB          |
|-------------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|-------------|-------------|---------------|-------------|
| Relief                  | X              | X              | X              | X              |                |                |                |                | X           | X           |               |             |
| Sequence                |                |                |                |                |                | X              |                |                |             |             | X             | X           |
| Pressure Reducer        |                |                |                |                | X              |                |                |                |             |             |               |             |
| Unloader                |                |                |                |                |                |                | X              |                |             |             |               |             |
| Max. Operating Pressure |                |                |                |                |                |                |                |                |             |             |               |             |
| (Bar)                   | 350            | 350            | 350            | 350            | 350            | 350            | 350            | 350            | 350         | 350         | 350           | 350         |
| (PSI)                   | 5000           | 5000           | 5000           | 5000           | 5000           | 5000           | 5000           | 5000           | 5000        | 5000        | 5000          | 5000        |
| Maximum Flow            |                |                |                |                |                |                |                |                |             |             |               |             |
| NG06 LPM<br>(GPM)       |                |                |                |                |                |                |                |                | 25<br>(6.7) | 25<br>(6.7) | 40<br>(10.7)  | 25<br>(6.7) |
| NG10 LPM<br>(GPM)       | 150<br>(40)    | 250<br>(66.7)  | 150<br>(40)    | 250<br>(66.7)  | 150<br>(40)    | 150<br>(40)    | 150<br>(40)    | 150<br>(40)    |             | 60<br>(16)  | 160<br>(42.7) | 60<br>(16)  |
| NG25 LPM<br>(GPM)       | 300<br>(80)    | 500<br>(133.3) | 300<br>(80)    | 500<br>(133.3) | 350<br>(80)    | 350<br>(80)    | 350<br>(80)    | 350<br>(80)    |             |             |               |             |
| NG32 LPM<br>(GPM)       | 650<br>(173.3) | 650<br>(173.3) | 650<br>(173.3) | 650<br>(173.3) | 650<br>(173.3) | 650<br>(173.3) | 650<br>(173.3) | 650<br>(173.3) |             |             |               |             |

# Valves Hydraulic

## Flange Valves



- Available with Relief, Sequence, Pressure Reducing, and Check Functions
- Ideal for pump outlet ports, cylinder ports, manifolds, or any code 61/62 four bolt flange
- Extremely Precise pressure setting
- Leak free and cost effective flange mounting
- Fast response, high accuracy, and quiet, flutter-free control

| Series | Ports | Max. Flow | Max Pressure  |               |
|--------|-------|-----------|---------------|---------------|
|        |       |           | SAE 61 Flange | SAE 62 Flange |
| C5V06  | ¾"    | 26.4 GPM  | 5000 PSI      | 6000 PSI      |
| C5V08  | 1"    | 52.8 GPM  | 5000 PSI      | 6000 PSI      |
| C5V10  | 1¼"   | 105.7 GPM | 4000 PSI      | 6000 PSI      |
| C5V12  | 1½"   | 198.1 GPM | 3000 PSI      | 6000 PSI      |

| Series | Ports | Max. Flow | Max. Inlet Pressure                                   |
|--------|-------|-----------|---|
| R5*06  | ¾"    | 23.7 GPM  | 5000 PSI  |
| R5*08  | 1"    | 79.3 GPM  | 5000 PSI  |
| R5*10  | 1¼"   | 159.5 GPM | 4000 PSI  |
| R5*12  | 1½"   | 159.5 GPM | 3000 PSI w/SAE 61 Flange,<br>5000 PSI w/SAE 62 Flange |

## Check Valves



- Hydraulic velocity fuse valves
- Low cost check valves
- Restrictor and poppet-style check valves
- Double cylinder locking valves
- Military equivalent versions available
- Versions for high shock and high velocity applications
- Valves mount in a variety of positions
- Pilot operated types

| Series                          | C               | VCL            | CP            | LT, LTF       | VLS            | 440, 450    | 480, 490    | 580, 590    | J416A, J417A     | AVF           |                  |
|---------------------------------|-----------------|----------------|---------------|---------------|----------------|-------------|-------------|-------------|------------------|---------------|------------------|
|                                 |                 |                |               |               |                |             |             |             |                  | Pneu          | Hyd              |
| Type                            | Check           | Check          | P.O.          | Line Throttle | Velocity Fuse  | High Press. | Soft Seat   | Swing       | Mini             | Velocity Fuse |                  |
| Max flow range (LPM) (GPM)      | 11-569<br>3-150 | 23-189<br>5-50 | 30-95<br>8-25 |               | 2-341<br>.5-90 |             |             |             | 4-110<br>1.20-29 | 5-60<br>SCFM  | 2-227<br>1.5 -60 |
| Body material                   |                 |                |               |               |                |             |             |             |                  |               |                  |
| Brass                           | X               |                |               |               |                |             | X           |             |                  | X             |                  |
| Aluminum                        |                 |                |               |               |                | X           | X           | X           |                  |               |                  |
| Steel                           | X               | X              | X             | X             | X              | X           | X           |             | X                |               | X                |
| Stainless steel                 | X               |                |               |               |                | X           | X           |             |                  |               |                  |
| Port types/sizes:               |                 |                |               |               |                |             |             |             |                  |               |                  |
| NPT                             | ½" - 2"         | ¼" - 1¼"       | ¾", ¾"        | ½", ¾"        | ¾" - 1"        | ½" - 2"     | ½" - 2"     | ½" - 2"     | ½" - 2"          | ¼" - ¾"       | ¼" - 1"          |
| SAE                             | -4 thru -32     |                |               | -8 thru -12   | -6 thru -24    | -4 thru -32 | -4 thru -32 | -4 thru -32 | -4 thru -32      | -4 thru -16   |                  |
| BSPP                            | ½" - 2"         |                |               |               |                |             |             |             |                  |               |                  |
| BSPT                            | ½" - ¾"         |                |               |               |                |             |             |             |                  |               |                  |
| JIC                             |                 | ¾" - 1¼"       |               |               | ¾" - 1"        | ¼" - 2"     | ¼" - 2"     | ¼" - 2"     | ¼" - 1"          |               |                  |
| Max operating press (Bar) (PSI) | 345<br>5000     | 210<br>3000    | 210<br>3000   | 210<br>3000   | 210<br>3000    | 345<br>5000 | 210<br>3000 | 24<br>350   | 345<br>5000      | 136<br>2000   | 340<br>5000      |



# Valves Hydraulic

## Exectrol Directional Control Valves

[www.parker.com/hyd/exectrol](http://www.parker.com/hyd/exectrol)



- One and 2-stage versions
- Shear-type positive seal
- Low leakage (one drop/minute per port)
- Ideal for both hydraulic oil and water soluble fluids
- Standard valves are interflow
- High tolerance to contamination and silting
- Manual overrides standard
- Operating temperature range -40° to +225° with nitrile o-rings
- One version offers centralized lubricating system
- Self-cleaning and dirt resistant
- Shear-type positive seal

| Series                             | 21100       | 21200       | 25100       | 25200       | 21353       | 21356       |
|------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Port Size                          |             | Subplate    | Subplate    | Subplate    | 3/8"        | 3/4"        |
| Maximum flow (LPM)<br>(GPM)        | 11.3<br>3   | 38<br>10    | 94<br>25    | 169<br>45   |             |             |
| Working pressure (Bar)<br>(PSI)    | 414<br>6000 | 414<br>6000 | 414<br>6000 | 414<br>6000 | 310<br>4500 | 310<br>4500 |
| Operation<br>Solenoid<br>Air/Oil   | X           | X           | X           | X           | X<br>X      | X<br>X      |
| Body material<br>Steel<br>Aluminum | X           | X           | X           | X           | X           | X           |

## Lo-Torq Directional Control Valves

[www.parker.com/hyd/lo-torq](http://www.parker.com/hyd/lo-torq)



- Shear-type positive seat
- Zero leakage
- High contamination tolerance
- Standard valves are interflow
- Low turning torque
- Side, bottom or subplate mounted
- Panel mounting standard
- Lubricated air, hydraulic oil and water
- Operating temperature -40° to +250°F

| Series                                   | 8000E       | 8100E       | 8000C           | 8100C           | 8400E       | 8500        |
|--|-------------|-------------|-----------------|-----------------|-------------|-------------|
| Size, NPT                                | 1/8" - 3/4" | 1/8" - 1"   | 1 1/4" - 1 1/2" | 1 1/4" - 1 1/2" | 1/8" - 1/4" | 1/8" - 1"   |
| Working Pressure (Bar)<br>(PSI)          | 207<br>3000 | 414<br>6000 | 207<br>3000     | 414<br>6000     | 207<br>3000 | 207<br>3000 |
| Body Material<br>Steel<br>Aluminum Alloy | X           | X           | X               | X               | X           | X           |

# Valves Hydraulic

## Ball Valves

[www.parker.com/hyd/ball-low](http://www.parker.com/hyd/ball-low) • [www.parker.com/hyd/ball-high](http://www.parker.com/hyd/ball-high)



- Designed for hydraulic, pneumatic and other media
- Fully ported for low pressure drop and maximum, system efficiency
- Polyamide thrust bearing and ball seal compounds
- Low actuation torque and high cycles
- Assortment of port configurations including threaded, manifold mounted, SAE split flange and a unique 4-bolt rotating SAE flange
- Options include locking handles, panel mounting and limit switches

| Series                 | Function            | Pressure Bar (PSI) | Port Sizes  | Material                 |
|------------------------|---------------------|--------------------|-------------|--------------------------|
| <b>High Pressure</b>   |                     |                    |             |                          |
| BVHP                   | 2-Way               | 414 (6000)         | 1/4" - 1"   | Steel or Stainless Steel |
| BVAH                   | 2-Way               | 414 (6000)         | 1 1/4" - 2" | Steel or Stainless Steel |
| BVHH                   | 2-Way               | 689 (10,000)       | 1/2" - 2"   | Steel or Stainless Steel |
| BV3H/BV4H              | 3 & 4-Way           | 414 (6000)         | 1/4" - 2"   | Steel or Stainless Steel |
| BVMM                   | 2 & 3-Way           | 414 (6000)         | 1/4" - 2"   | Steel or Stainless Steel |
| <b>Medium Pressure</b> |                     |                    |             |                          |
| BV3D                   | 3-Way (Diverter)    | 207 (3000)         | 1/4" - 2"   | Steel or Stainless Steel |
| BVAM                   | 2-Way               | 138 (2000)         | 2 1/2" - 4" | Steel                    |
| V500CS                 | 2-Way               | 138 (2000)         | 1/4" - 1"   | Steel                    |
| V502SS                 | 2-Way               | 138 (2000)         | 1/4" - 2"   | Stainless Steel          |
| <b>Low Pressure</b>    |                     |                    |             |                          |
| BVAL                   | 2-Way (Suction)     | 28 (400)           | 1/4" - 4"   | Aluminum                 |
| V500P                  | 2-Way               | 41 (600)           | 1/4" - 2"   | Brass                    |
| V590P                  | 2-Way (Right Angle) | 17 (250)           | 1/4" - 1/2" | Brass                    |



# Valves Hydraulic

## Flow Control Valves



- Pressure and temperature compensated valves available
- Controlled flow in one or both directions
- Simple set screw locks valve settings
- Versions available with Colorflow scales
- Reverse flow checks optional on several valves
- Variety of metering needles
- Versions offered with tamperproof option

| Series                                | F                   | PC'K              | PC'M               | PC'MS              | TPC                 | FG3PKC      | N                  | MVI               | MV                 | D                   |
|---------------------------------------|---------------------|-------------------|--------------------|--------------------|---------------------|-------------|--------------------|-------------------|--------------------|---------------------|
| Type                                  | Flow                | PC flow           | PC flow            | PC flow            | T & PC flow         | T & PC flow | Needle             | Cartridge Needle  | Metering           | Deceleration        |
| Max flow (LPM)<br>(GPM)               | 11 - 569<br>3 - 150 | 11 - 95<br>3 - 25 | 11 - 189<br>3 - 50 | 11 - 189<br>3 - 50 | 3.8 - 95<br>.1 - 25 | 41.3<br>11  | 11 - 265<br>3 - 70 | 2 - 95<br>.5 - 25 | 4 - 110<br>.5 - 40 | 72 - 227<br>19 - 60 |
| Body material                         |                     |                   |                    |                    |                     |             |                    |                   |                    |                     |
| Brass                                 | X                   |                   |                    |                    |                     |             | X                  |                   | X                  |                     |
| Steel                                 | X                   | X                 | X                  | X                  | X                   | X           | X                  | X                 | X                  | X                   |
| Stainless Steel                       | X                   |                   | X                  |                    |                     |             | X                  |                   |                    |                     |
| Port types/sizes                      |                     |                   |                    |                    |                     |             |                    |                   |                    |                     |
| NPT                                   | 1/8" - 2"           | 1/4" - 3/4"       | 1/4" - 1 1/4"      |                    | 3/8", 3/4"          |             | 1/8" - 1 1/4"      | 1/4" - 3/4"       | 1/8" - 1"          | 3/8" - 3/4"         |
| SAE                                   | -4 thru -32         | -6 thru -12       | -6 thru -16        |                    |                     |             | -4 thru -20        |                   | -4 thru -16        |                     |
| BSPP                                  | 1/8" - 2"           |                   |                    |                    |                     |             |                    |                   | 1/8" - 1"          |                     |
| BSPT                                  | 1/8" - 3/4"         |                   |                    |                    |                     |             | 1/4" - 1/2"        |                   | 1/4" - 1/2"        |                     |
| Subplate                              |                     |                   |                    | 1/4" - 1"          |                     | 3/8"        |                    |                   |                    | 3/8" - 3/4"         |
| Max operating pressure (Bar)<br>(PSI) | 345<br>5000         | 210<br>3000       | 210<br>3000        | 210<br>3000        | 210<br>3000         | 210<br>3000 | 345<br>5000        | 345<br>5000       | 345<br>5000        | 210<br>3000         |

## Accessories and Plug Valves



- Valves isolate the gage from damage and pressure surges
- Pressure snubber offers one-piece construction; no maintenance
- Some valves provide partial snubbing while delivering instant pressure
- Spring-loaded spool on specific valves drains fluid to reservoir
- No power source required for double-acting, hand operated pumps
- Certain valves flange mount in any position

# Valves Hydraulic

## DIN Slip-In Cartridge Valves

[www.parker.com/hyd/din](http://www.parker.com/hyd/din)



- Available in sizes 16 mm, 25 mm, 32 mm, 40 mm, 50 mm, 63 mm, 80 mm, 100 mm
- Flows up to 17,000 LPM (4500 GPM)
- Maximum operating pressures up to 350 Bar (5000 PSI)
- Proportional throttle, relief and pressure controls
- Complete selection of pressure controls
- Variety of direct and pilot operated checks
- Directional controls to 7500 LPM (2000 GPM)

| Series                             | Proportional Throttle |             |             | Proportional Relief |               | Pressure Control |               |               |
|------------------------------------|-----------------------|-------------|-------------|---------------------|---------------|------------------|---------------|---------------|
|                                    | TDA                   | TEA         | TEH         | DSA                 | RE            | DSD              | DSM           | DSF           |
| Normal sizes (NG)                  | 16 -100               | 25 - 100    | 25 - 100    | 16 - 63             | 16 - 63       | 16 - 63          | 16 - 63       | 16 - 40       |
| Max operating pressure (Bar) (PSI) | 350<br>5075           | 350<br>5075 | 350<br>5075 | 350*<br>5075*       | 350*<br>5075* | 350*<br>5075*    | 350*<br>5075* | 350*<br>5075* |

\*Y port = 100 bar (1450 PSI); any pressure at Y is additive to valve setting

| Series                             | C101         | C10                        | C111                       | C121                       | C13DCC                                      | C18DCC  | C18                                    |
|------------------------------------|--------------|----------------------------|----------------------------|----------------------------|---|---|--|
| Function                           | 2-pos, 2-way | With poppet monitor switch | With poppet stroke limiter | With pilot valve interface | Active cartridge with poppet monitor switch | Active cartridge with dampening poppet & monitor switch | Active cartridge with dampening poppet |
| Normal sizes (NG)                  | 16 -100      | 16 - 63                    | 16 -100                    | 16 -100                    | 25 - 63                                     | 25 - 63   | 25 - 63                                |
| Max operating pressure (LPM) (GPM) | 7000<br>1852 | 4000<br>1058               | 7000<br>1852               | 7000<br>1852               | 4000<br>1058                                | 4000<br>1058  |  |
| Max operating pressure (Bar) (PSI) | 350<br>5075  |                            | 350<br>5075                | 350<br>5075                | 350<br>5075                                 | 350<br>5075   |  |

# Valves Electrohydraulic

## Proportional Directional Control Valves

[www.parker.com/hyd/pdcv](http://www.parker.com/hyd/pdcv)



- Progressive flow characteristics
- High flow capacity
- Variety of electronic controls
- Electronic spool-position feedback
- Wide selection of spool options
- Specific valves are 2-stage, pilot operated
- Spool position feedback
- LED functional diagnostics; diagnostics on start-up
- Manual override

| Pilot Operated Series                 | D'1FW       | D'1FT       | D'FL        | D'1FS       | D'1FH       | TDA         |
|---------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Performance                           | Std.        | Std.        | Std.        | High        | Servo       | Throttle    |
| Mounting: NG10, ISO/CETOP 5           | X           | X           |             | X           | X           |             |
| NG16, ISO/CETOP 7                     | X           | X           | X           | X           | X           |             |
| NG25, ISO/CETOP 8                     | X           | X           | X           | X           | X           | X           |
| NG32, ISO/CETOP 10                    | X           | X           |             | X           | X           |             |
| Spool feedback                        |             |             |             | X           | X           |             |
| Integrated electronics                |             | X           | X           |             | X           |             |
| Max operating pressure (Bar)<br>(PSI) | 345<br>5000 | 345<br>5000 | 345<br>5000 | 345<br>5000 | 345<br>5000 | 350<br>5075 |

| Series                                   | D1FB,<br>D3FB | D1FC        | D'FW        | D'FT        | D'FL        | D'FX        | D'FP        | D'FH        | D1FM        | D3FM        |
|--|---------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Performance                              | Std.          | Std.        | Std.        | Std.        | Std.        | High        | Servo       | Servo       | Servo       | Servo       |
| Mounting:<br>NG06, ISO/CETOP 3           | X             | X           | X           | X           | X           | X           | X           | X           | X           |             |
| NG10, ISO/CETOP 5                        | X             | X           | X           | X           | X           | X           |             | X           |             | X           |
| Spool feedback                           |               | X           |             |             |             | X           | X           | X           | X           | X           |
| Integrated electronics                   |               |             |             | X           | X           | X           | X           | X           | X           | X           |
| Max operating pressure<br>(Bar)<br>(PSI) | 315<br>4500   | 315<br>4500 | 315<br>4500 | 315<br>4500 | 315<br>4500 | 315<br>4500 | 315<br>4500 | 315<br>4500 | 315<br>4500 | 315<br>4500 |

# Valves Electrohydraulic

## Proportional Pressure Control Valves

[www.parker.com/hyd/fcv](http://www.parker.com/hyd/fcv)



- Standard DIN/ISO interface
- Integrated or off-board valve electronic
- MIN and MAX potentiometers to set pressure values
- Direct or pilot operated relief
- Adjustable electronic ramp control
- Variety of mounting options

| Series                           | PE*W               | VBY*K            | VMY                | RE06*T            | RE06M*W2          | RE*T             | RE*W             | PC                 | PE                 | DWE                | DWU                |
|----------------------------------|--------------------|------------------|--------------------|-------------------|-------------------|------------------|------------------|--------------------|--------------------|--------------------|--------------------|
| Type                             | Pilot Op. Reducing | Pilot Op. Relief | Pilot Op. Reducing | Direct Op. Relief | Direct Op. Relief | Pilot Op. Relief | Pilot Op. Relief | Pilot Op. Reducing | Pilot Op. Reducing | Pilot Op. Reducing | Pilot Op. Reducing |
| Mounting: NG06, ISO/CETOP 3      |                    | X                | X                  | X                 | X                 |                  |                  |                    |                    |                    |                    |
| NG10, ISO/CETOP 5                | X                  | X                | X                  |                   |                   | X                | X                | X                  | X                  | X                  | X                  |
| NG25, ISO/CETOP 8                | X                  |                  |                    |                   |                   | X                | X                | X                  | X                  | X                  | X                  |
| NG32, ISO/CETOP 10               | X                  |                  |                    |                   |                   |                  |                  | X                  | X                  | X                  | X                  |
| Check valve                      |                    |                  |                    |                   |                   |                  |                  |                    | X                  |                    | X                  |
| Integrated electronics           |                    |                  |                    | X                 |                   | X                |                  | X                  | X                  |                    |                    |
| Max operating press. (Bar) (PSI) | 350<br>5075        | 315<br>4500      | 315<br>4500        | 350<br>5075       | 350<br>5075       | 350<br>5075      | 350<br>5075      | 350<br>5075        | 350<br>5075        | 350<br>5075        | 350<br>5075        |

## Servo Valves

[www.parker.com/hyd/servo](http://www.parker.com/hyd/servo) • [www.parker.com/hyd/se](http://www.parker.com/hyd/se)



- Robust and reliable industrial strength valves for motion control applications
- Explosion-proof and intrinsically safe models available
- Nozzle and flapper-style valves available
- Lapped spool and sleeve versions offered
- Aluminum and tool-steel bodies
- Larger valves survive high tank port pressures
- Valves meet CSA, FM and Cenelec standards

| Series   | SEMT        | SE05, 10, 15 | SE2N        | SE20        | SE2E        | SE31        | SE60        | BD15        | BD30        | PH76        |
|--|-------------|--------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Max flow rating @ 70 Bar (1000 PSI), (LPM) (GPM) | 7<br>1.8    | 57<br>15     | 125<br>33   | 75<br>20    | 75<br>20    | 57<br>15    | 225<br>60   | 75<br>20    | 151<br>40   | 57<br>15    |
| Max pressure rating (Bar) (PSI)                  | 210<br>3000 | 315<br>4500  | 210<br>3000 | 315<br>4500 | 315<br>4500 | 210<br>3000 | 210<br>4000 | 210<br>3000 | 210<br>3000 | 210<br>4500 |

| Series   | DY1S       | DY3H, DY6H     | DY01        | DY05        | DY10        | DY12        | DY15        | DY25        | DY45        |
|--|------------|----------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Max flow rating @ 70 Bar (1000 PSI), (LPM) (GPM) | .4*<br>.1* | 11, 22<br>3, 6 | 11<br>3     | 19<br>5     | 38<br>10    | 57<br>15    | 95<br>25    | 75<br>30    | 225<br>60   |
| Max pressure rating (Bar) (PSI)                  | 90<br>1300 | 105<br>1500    | 210<br>3000 | 210<br>3000 | 210<br>3000 | 210<br>3000 | 210<br>3000 | 210<br>3000 | 210<br>3000 |

\*@90 bar (1300 PSI)



# Valves Electrohydraulic

## Electronics

[www.parker.com/hyd/electronics](http://www.parker.com/hyd/electronics)



- Valve drivers provide ramping, setpoints and deadband compensation
- Feedback amplifiers provide advantages of closed loop control
- Power supplies for a variety of valve applications
- DIN card holders

### Drivers – Proportional Directional Valves

| Series     | Description                             | Use with  |
|------------|---|---|
| PWDXXA-400 | Programmable, Feedback, Min, Max        | Driving Open loop valves with external feedback. (Future: D**FS, D*FC, RLL*R) |
| PWD00A-400 | Programmable, Min, Max, ramps, setpoint | D**FW, D*FB, WLL, RLL   |
| EW104      | Adjustable; Min, Max, 2 ramps           | D**FS   |

### Drivers – Proportional Pressure Control Valves

|            |                               |                      |
|------------|-------------------------------|----------------------|
| PCD00A-400 | Programmable, Min, Max, ramps | VBY, VMY, RE*W, PE*W |
| ED104      | Adjustable; Min, Max, 2 ramps | DSA/DWE/DWU          |

### Drivers – Proportional Throttle Valves

|            |  |                      |
|------------|--|----------------------|
| PCD00A-400 | Programmable, Min, Max, ramps                | VBY, VMY, RE*W, PE*W |
| ET104      | Adjustable; Min, Max, 2 ramps (“L” Solenoid) | TDA                  |
| ET154      | Adjustable, Min, Max (“M” Solenoid)          | TDA                  |

### Drivers – Servovalves

|            |                                     |                      |
|------------|-------------------------------------|----------------------|
| BD90       | Closed loop, dual PID, snap track   | BD                   |
| BD101      | Closed loop, single PID, snap track | BD, D*FX, D*FH, D*FP |
| PID00A-400 | Programmable, closed loop           | BD, D*FX, D*FH, D*FP |

### Auxiliary Function Cards

|            |  |   |
|------------|--|---|
| PZD00A-40* | Programmable, Signal Conditioning              | Standard proportional control cards or valves with integrated electronics |
| EZ150      | Adjustable; 6 commands, 7 ramps                |   |
| EZ154      | Adjustable; Min, Max, 2 ramps, 1 external ramp |   |
| EZ595      | Closed loop PID, DIN card                      |   |

# Threaded Cartridge Valves

## Flow Control Valves

[www.parker.com/hyd/tfcv](http://www.parker.com/hyd/tfcv)



Parker offers the broadest line of threaded cartridge valves, specialty valves and integrated packages in the industry. Parker is staffed with experienced cartridge and application engineers to design and specify products to meet customer applications.

### **Product Highlights**

- Standard cavity sizes from 4–20
- Pressures to 345 Bar (5000 PSI)
- Flows up to 378 LPM (100 GPM)
- Steel and aluminum bodies
- New RESILON™ D-Ring Seal eliminates need for back-up rings; improves wear, extrusion and spiral failure resistance
- Spherical Poppet design assures accurate alignment and reduces leakage rating on many valves
- New crimp design eliminates adhesive between adapter and cage

### **Solenoid Valves**

- 10 standard termination options (and many specials)
- Many DC and AC voltages available
- Waterproof coil options
- Optional manual overrides

### **Pressure Controls**

- Zinc-coated (protection from salt spray)
- Knob and tamper-proof options
- Low profile design (fits in tight spaces)

| Valve Type  | Max Working Pressure Bar (PSI) | Max Flow Setting LPM (GPM) | Flow Capacity LPM (GPM) |
|---|--------------------------------|----------------------------|-------------------------|
| Needle valves   | 420 (6000)                     | –                          | 225 (60)                |
| Flow divider/combiner valves                              | 350 (5000)                     | –                          | 350 (5000)              |
| Pressure compensated flow control valves                  | 420 (6000)                     | –                          | 40 (10)                 |
| Pressure compensators                                     | 420 (6000)                     | –                          | 40 (10)                 |
| Priority-type, pressure compensated valves                | 420 (6000)                     | 90 (25)                    | 90 (40)                 |
| Priority-type, pressure compensated flow regulator valves | 380 (5500)                     | 75 (20)                    | 95 (25)                 |



# Threaded Cartridge Valves

## Pressure Control Valves

[www.parker.com/hyd/tpcv](http://www.parker.com/hyd/tpcv)

| Valve Type                             | Max Working Pressure Bar (PSI) | Max Setting Pressure Bar (PSI) | Flow Capacity LPM (GPM) |
|--|--------------------------------|--------------------------------|-------------------------|
| Direct acting relief valves            | 420 (6000)                     | 420 (6000)                     | 151 (40)                |
| Cross-over relief valves               | 350 (5000)                     | 350 (5000)                     | 120 (32)                |
| Pilot operated relief valves           | 420 (6000)                     | 420 (6000)                     | 400 (106)               |
| Pressure sensing valves                | 350 (5000)                     | –                              | 189 (50)                |
| Reducing/relieving valves              | 350 (5000)                     | 350 (5000)                     | 151 (40)                |
| Direct acting pressure reducing valves | 350 (5000)                     | 350 (5000)                     | 57 (15)                 |
| Pressure reducing valves               | 350 (5000)                     | 350 (5000)                     | 150 (40)                |
| Sequence valves                        | 420 (6000)                     | 420 (6000)                     | 120 (32)                |
| Unloading relief valves                | 420 (6000)                     | 207 (3000)                     | 3.75 (1)                |
| Logic elements                         | 420 (6000)                     | 420 (6000)                     | 303 (80)                |

## Directional Control Valves

[www.parker.com/hyd/tdcv](http://www.parker.com/hyd/tdcv)

| Valve Type                                   | Max Working Pressure Bar (PSI) | Flow Capacity LPM (GPM) |
|--|--------------------------------|-------------------------|
| Manual valves                                | 350 (5000)                     | 49 (13)                 |
| Manual three-way valves                      | 350 (5000)                     | 19 (5)                  |
| Manual four-way valves                       | 350 (5000)                     | 17 (5)                  |
| Directional control valves                   | 420 (6000)                     | 400 (105)               |
| Solenoid, poppet-type, two-way valves        | 350 (5000)                     | 285 (75)                |
| Solenoid, poppet-type, bidirectional valves  | 350 (5000)                     | 285 (75)                |
| Solenoid, spool-type, two-way valves         | 350 (5000)                     | 30 (8)                  |
| Solenoid, spool-type, three-way valves       | 350 (5000)                     | 30 (8)                  |
| Solenoid, spool-type, four-way valves        | 350 (5000)                     | 30 (8)                  |
| Double solenoid, spool-type, four-way valves | 350 (5000)                     | 42 (11)                 |

# Threaded Cartridge Valves

## Proportional Control Valves

[www.parker.com/hyd/tpcv](http://www.parker.com/hyd/tpcv)

| Valve Type   | Max Working Pressure Bar (PSI) | Flow Capacity LPM (GPM) |
|--|--------------------------------|-------------------------|
| Solenoid operated, two-way, NC proportional flow control valves    | 207 (3000)                     | 226 (60)                |
| Solenoid operated, two-way, NO proportional flow control valves    | 207 (3000)                     | 53 (14)                 |
| Solenoid operated, proportional relief valves                      | 350 (5000)                     | 150 (40)                |
| Solenoid operated, proportional pressure reducing valves           | 207 (3000)                     | 38 (10)                 |
| Solenoid operated, three-way, proportional pressure control valves | 350 (5000)                     | 38 (10)                 |

## Load/Motor Controls

[www.parker.com/hyd/tlmv](http://www.parker.com/hyd/tlmv)

| Valve Type                | Max Working Pressure Bar (PSI) | Max Flow Capacity LPM (GPM) |
|---------------------------|--------------------------------|-----------------------------|
| Load/Motor control valves | 350 (5000)                     | 350 (90)                    |

## Check/Shuttle valves

[www.parker.com/hyd/tcsv](http://www.parker.com/hyd/tcsv)

| Valve Type               | Max Working Pressure Bar (PSI) | Max Flow Capacity LPM (GPM) |
|--------------------------|--------------------------------|-----------------------------|
| Check valves             | 420 (6000)                     | 500 (132)                   |
| Single P.O. check valves | 420 (6000)                     | 340 (90)                    |
| Dual P.O. check valves   | 420 (6000)                     | 340 (90)                    |
| Shuttle valves           | 420 (6000)                     | 50 (13)                     |

## Cartpak

[www.parker.com/hyd/cartpak](http://www.parker.com/hyd/cartpak)



- Standard ISO4401-03, NFPA D03, CETOP3 size bodies designed to accept common -10 size cavity cartridge valves
- Mounted between D1 Series valves and their mounting surface
- Aluminum body for 210 Bar (3000 PSI) operation; ductile iron body for 350 Bar (5000 PSI) operation
- Wide range of hydraulic control functions, including:
  - Pressure relief, pressure reducing, pressure sequencing
  - Directional control (two-way, three-way)
  - Flow control
  - Proportional flow control
  - Proportional pressure control





# Integrated Hydraulic Circuits

[www.parker.com/hyd/ihc](http://www.parker.com/hyd/ihc)



Integrated hydraulic circuits (hydraulic manifold blocks) are designed to meet the many demands on mobile hydraulic equipment. Manifold blocks offer the following benefits:

- **Minimum number of tubing, hoses and couplings**
- **Fewer components**
- **Fewer leakage points**
- **Less space required**
- **Simplified assembly and service instructions**
- **Complete system solution with optimized functions**

Manifold blocks can be flanged to one or more directional valves as well as to pumps, cylinders, motors and filters. Cartridge valve products offered by Parker include:

- **Directional control valves**
- **Logic elements and flow controls**
- **Pressure controls**
- **Proportional valves**
- **Powershift transmission controls**
- **Load holding valves**

Parker offers value-added services such as manifold design using 3D-CAD and CAM software, application engineering assistance, and assembly and testing capabilities.

When you need finished integrated hydraulic circuits with extremely short lead times, the Parker Speed Shop is the place to go. Parker's expert application engineers, along with the latest computer-aided design technology, can deliver advanced, custom products to market faster.

The solution to your problem is only minutes away with Parker's quick design proposals and quotes that are created using 3D-CAD. Once the design is finalized, the Speed Shop process is further streamlined by utilizing electronic communications and approvals.

When design specifications meet customer requirements, Parker's CAD-linked prototype machining produces fully functional hydraulic integrated circuits. All prototypes are fully tested and documented before being released to production. In today's highly competitive market, speed and quality are critical for success.

# Action Directory

## Innovative Products and System Solutions



[www.parker.com/hydraulics](http://www.parker.com/hydraulics)

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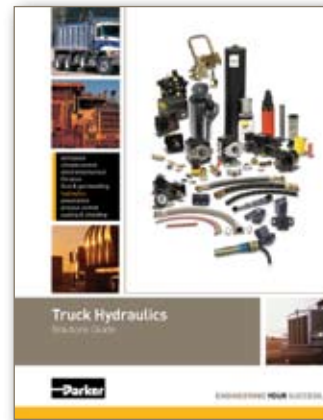
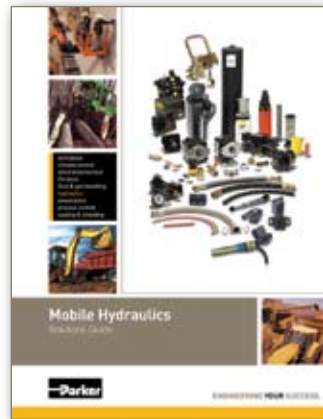
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Parker also has Solution Guides available for the Mobile and Truck markets, each paired with an interactive CD, call 800-CPARKER.



### **WARNING - USER RESPONSIBILITY**

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# CD Catalog

## System Requirements

To view the CD, the following are required:

- **Pentium®-class processor**
- **Win® 95 OSR 2.0, Win 98 Sec. Ed., Win ME, Win NT 4.0 (with Service Pack 5 or 6), Win 2000 or Win XP**
- **16 MB of RAM (32 recommended)**
- **20 MB of available hard-disk space**

## Acrobat Reader

Catalog files are viewed using Adobe Acrobat Reader. If you do not have Acrobat Reader installed on your PC, it will install from the CD. If you have Acrobat Reader but do not have the search plug-in, you will be given the option to install Acrobat Reader 6.0 with search.

*You must have the search plug-in to take advantage of the search feature described in the next section.*

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- **Search takes you to the search feature. When the search window opens, type a word(s) or code\* and press enter. A list of pages where that word appears is shown. Select one and click the View button. Repeat as needed.**
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**China**, Shanghai  
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**Denmark**, Ballerup  
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**Finland**, Vantaa  
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**France**, Contamine-sur-Arve  
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**Germany**, Kaarst  
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**Greece**, Athens  
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**Hong Kong**  
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**Hungary**, Budapest  
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**India**, Mahape, Navi Mumbai  
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**Ireland**, County Dublin, Baldonnell  
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**Italy**, Corsico, Milano  
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**Japan**, Tokyo  
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**Korea**, Seoul  
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**Malaysia**, Subang Jaya  
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**Mexico**,  
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**Norway**, Ski  
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**Poland**, Warsaw  
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**Portugal**, Leca da Palmeira  
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**Romania**, Bucharest  
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**Russia**, Moscow  
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**Singapore**, Jurong Town  
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**Slovenia**, Novo Mesto  
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**Thailand**, Bangkok  
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**Turkey**, Istanbul  
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**Ukraine**, Kiev  
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**United Arab Emirates**, Abu Dhabi  
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**Chicago Region**, Naperville, IL  
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• IA, Northern IL, Northern IN,  
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**Great Lakes Region**, Fairlawn, OH  
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• Southern IL, Southern IN,  
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**Gulf Region**, Houston, TX  
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• KS, LA, Western MO,  
Southern MS, NM, OK, TX

**Northeast Region**, Lebanon, NJ  
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• CT, MA, MD, ME, NH,  
NJ, NY, PA, RI, VA, VT

**Pacific Region**, Buena Park, CA  
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